

Source Term Reduction

Strategies for EDF PWRs

Gilles RANCHOUX (EDF/SEPTEN)

S. Taunier, F. Gressier (EDF/CEIDRE)

S. Leclercq, F. Carrette (EDF/R&D)

L. Guinard (EDF/SEPTEN)

B. Jeannin (EDF/UNIE)



French RP Context

Radiation Protection Requirements Toughening

Dose Reduction → Strategic stake for EDF

Productivity gains
Regulation respect
Nuclear acceptability

Collective Dose

Quasi-linear decrease for > 10 years

- 1991 → 2,44 man.Sv/unit
- 2007 → 0,63 man.Sv/unit
- 2008 → 0,65 man.Sv/unit

Personal Dose

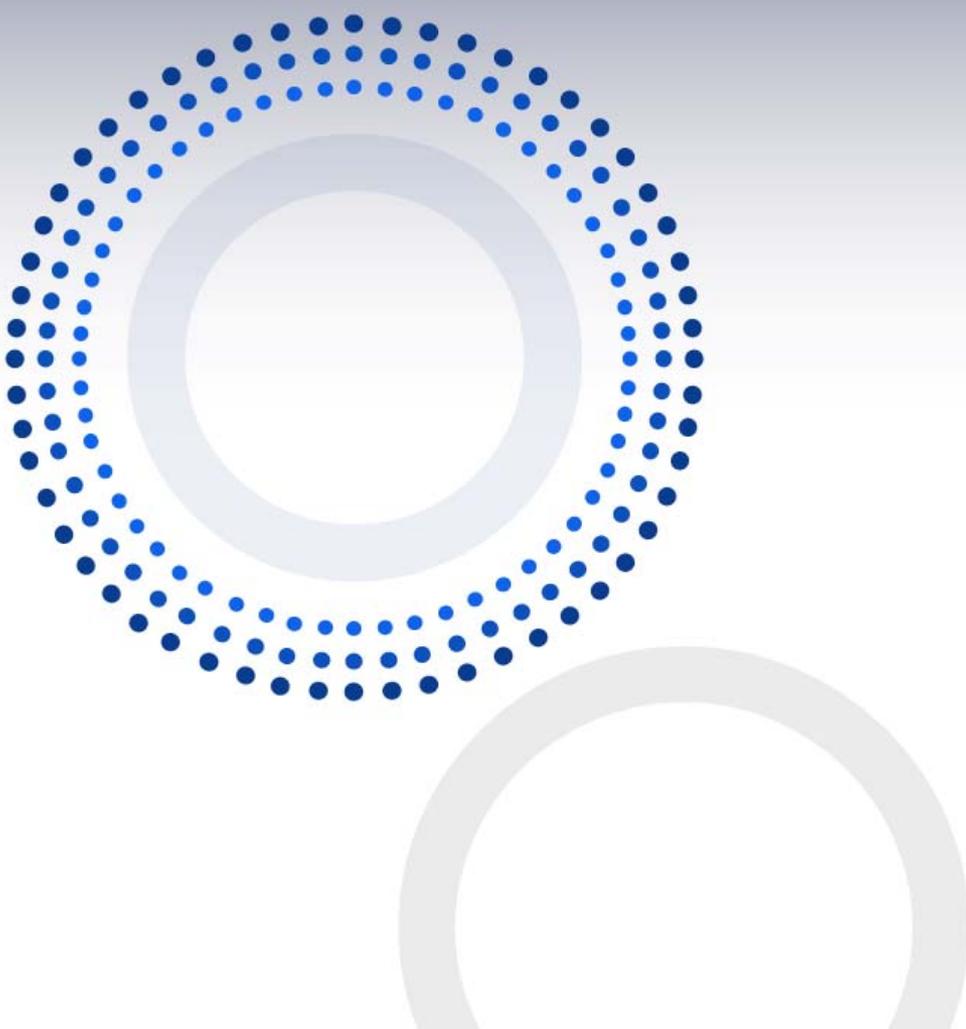
1992 → too much workers with
Dose > 20 mSv/y

2008 → 0 worker with Dose > 18 mSv/y

2 ways for dose
improvement



- Better organize the shutdown schedule
- Play directly on the source term



SOURCE
TERM
REDUCTION
Project

(STR)



Main goals and working axis

Axis 1 : Participation to long term view about RP issues

- National and international feedback analysis
- Progress lines detection and long term answers

Axis 2 : Prediction tools development

- Prediction tools used for operation and conception engineering
- Knowledge transfer to current tools for operation

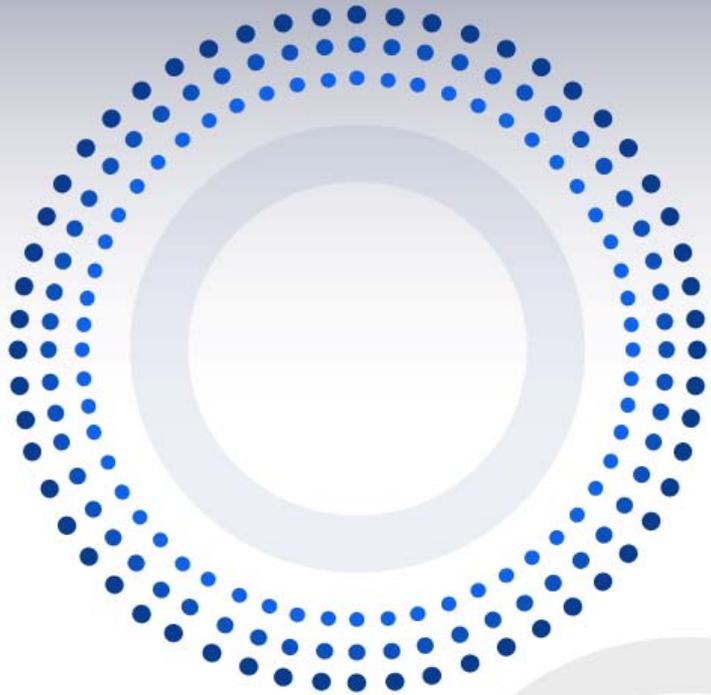
Axis 3 : Research & Development

- Better understanding of contamination mechanisms
- Improvement of material RP performances

Axis 4 : Operational support at short-term

- Operation procedure and purification optimisation
- Measurement campaigns

Technical issues



Prediction tools

Prediction tools

**OSCAR
V1.1**



**Corrosion and fission products in a
single calculation tool**

Prediction tools

**OSCAR
V1.1**



**Corrosion and fission products in a
single calculation tool**

INPUT DATA

Geometry

Operation

Fuel

Material

Prediction tools

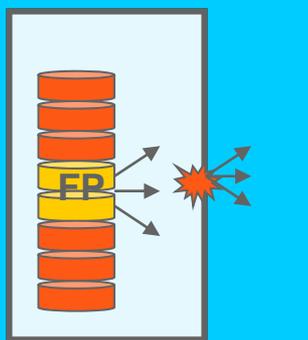
OSCAR
V1.1



Corrosion and fission products in a
single calculation tool

Releasing into water

Fission



PF Behaviour in fuel
Thermomechanic

Releasing rate in water
(v_G)

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Corrosion and fission products in a
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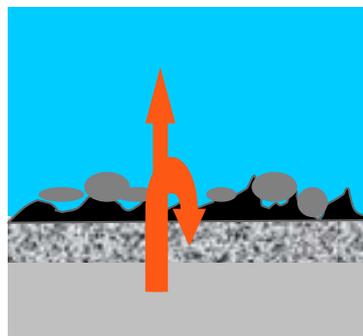
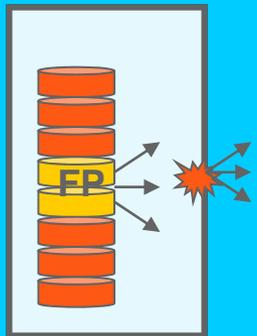
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PF Behaviour in fuel
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Releasing metal
species model

Releasing rate in water
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Prediction tools

OSCAR
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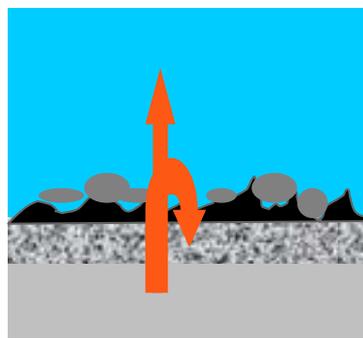
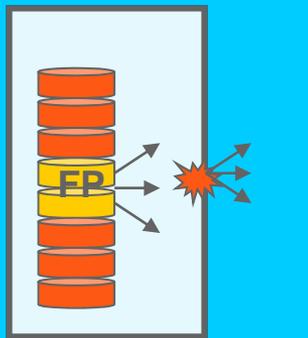


Corrosion and fission products in a
single calculation tool

Releasing into water

Fission

Corrosion



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(v_G)

Releasing metal
species model

Behaviour in
RCS

*Thermo-
chemical
Database*

Solubility

Deposition

*Radioactive
decay*

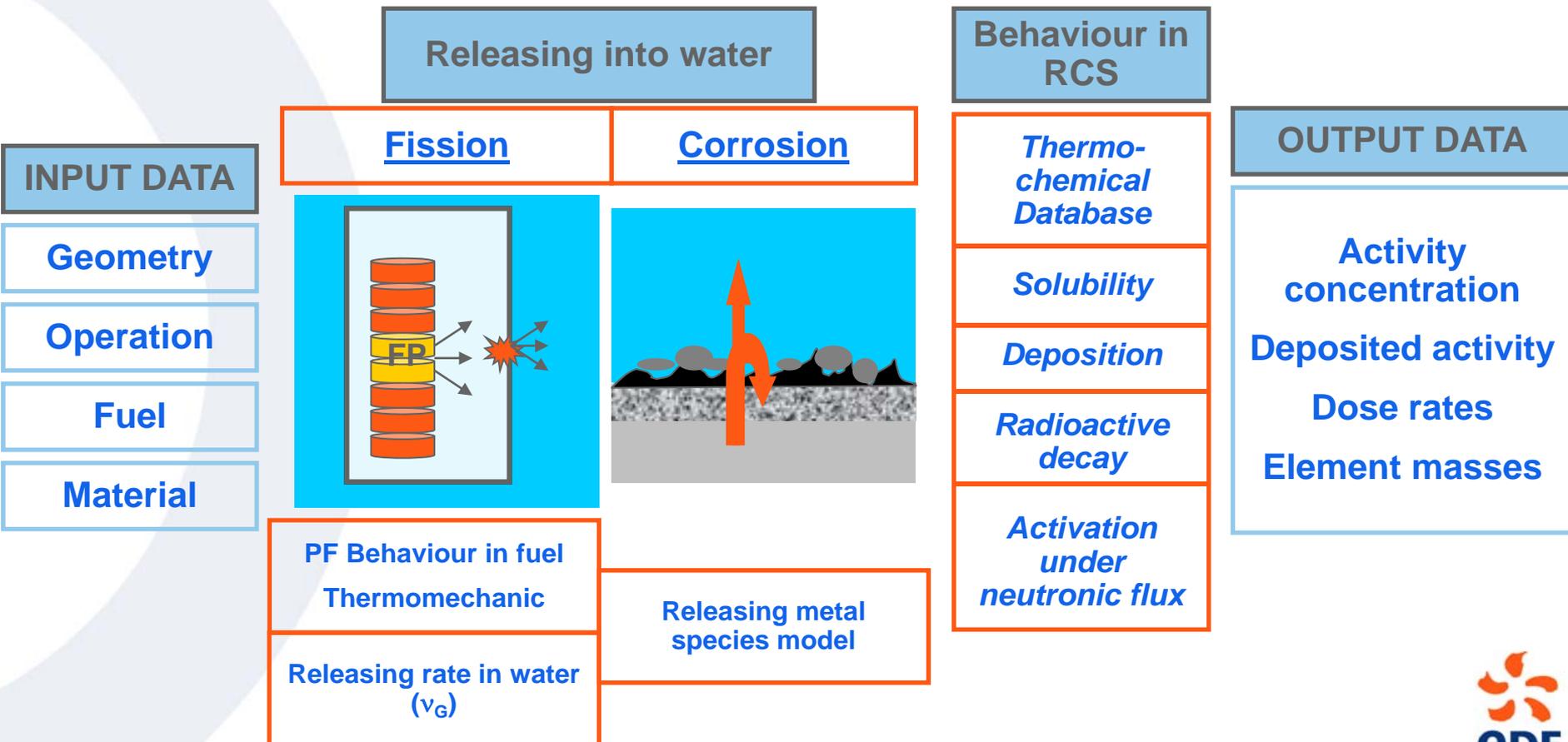
*Activation
under
neutronic flux*

Prediction tools

OSCAR
V1.1



Corrosion and fission products in a
single calculation tool



Research and Developments

R&D Actions

R&D
groundwork



Prepare further codes evolutions

Improve contamination knowledge for
everyday life in NPP

1

Releasing SG tubes characteristics

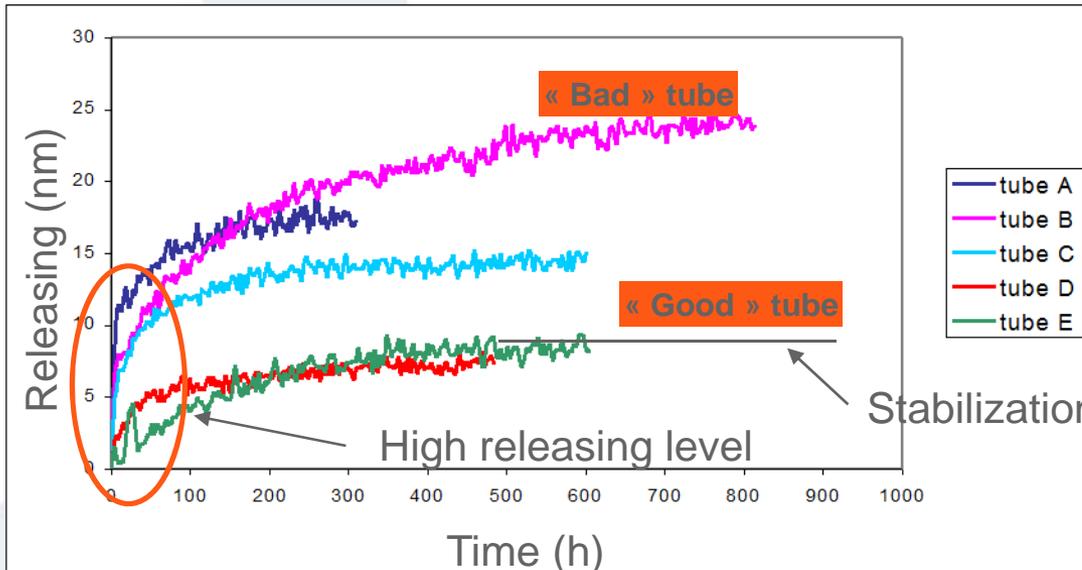
- Releasing modeling : Objective $\rightarrow R = f(T, pH)$
- Tubes specifications : Definition of criteria to assure a low releasing rate

R&D Actions



The BOREAL Loop (EDF/R&D/MMC)

Allow to characterize
releasing properties of
Steam Generator tubes vs.
Time in realistic conditions



Releasing modeling

Accurate control of the
quality of the SG tubes
manufacturing process

R&D Actions

R&D
groundwork



Prepare further codes evolutions

Improve contamination knowledge for
everyday life in NPP

1

Releasing metal characteristics

- Releasing modeling : Objective $\rightarrow R = f(T, pH)$ with BOREAL loop
- Tubes specifications : Definition of criteria to assure a low releasing rate

2

Colloidal particles

- Colloidal particles : Sized from 1 nm up to 1 μm (not retained by filters or resins)
- Electrostatic properties of particles : Interactions with walls pipes

R&D Actions

R&D
groundwork



Prepare further codes evolutions

Improve contamination knowledge for
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3

Speciation and solubility

- Solubility measurements : Ni, NiO, $\text{Ni}_x\text{Fe}_{2-x}\text{O}_4$ as a function of T, pH, redox
- Dissolution kinetics measurements

Procedures improvements

Operation improvements (1/3)

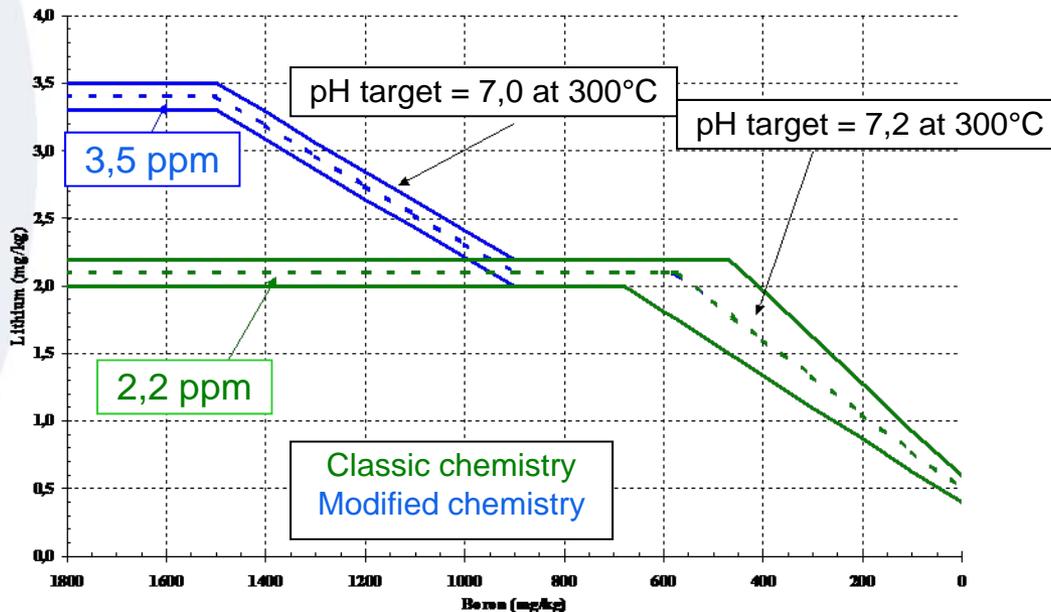
1

Chemistry

□ Boron/Lithium management



- “Modified chemistry” on 5 French units for 5 years
- Extension to 1300-series units (Galice Fuel Management)
- Sufficient feedback to analyse accurately the RP impact

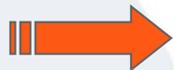


Operation improvements (2/3)

2

Procedures improvement

Zinc injection



- Implemented in France in 2 units (curative and preventive aims)
- Effect not as significant as observed in foreign units
- Slight decrease however
- Pursuance on 8 new units until 2010 not only for RP issues but also for AOA and PWSCC risks

Other new practices



- Chemical dehydrogenation and bubble collapsing at 130°C
- Fast cooling (- 40°C/h) experimented on several 900-series units

Operation improvements (3/3)

3

Purification improvements

□ Filters : Ultrafiltration



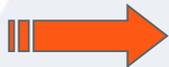
- Special membrane instead of pleated media filter in CVCS
- Experimentation in progress in laboratory (CEA) and planned on site in 2010-2011
- Technical and economic feasibility study for implementation

□ Filters : Silica-free



- Negative impact on fuel cladding during zinc injection
- Experimentation planned on site in 2011

□ Resins : Volume reduction



- Until now : use of a full resin volume for several cycles
- At the restart : Releasing of radioactive contaminant retained during previous shutdown (silver species particularly)
- Experiment : use a lower volume and change the resin every cycle



Conclusions

Source term reduction is an important matter of concern for EDF fleet performances

STR project has been launched for 6 years in order to reduce contamination levels and dose rates

Investigations about innovative technologies

Practical answers in operation



Thanks for your attention !

At your disposal for some questions !

Operation improvements (3/4)

3

Measurement campaigns

EDF Strategy



What

ROUTINE DOSE RATE MEASUREMENTS

SPECIFIC CAMPAIGNS

Who

RP teams in each French units

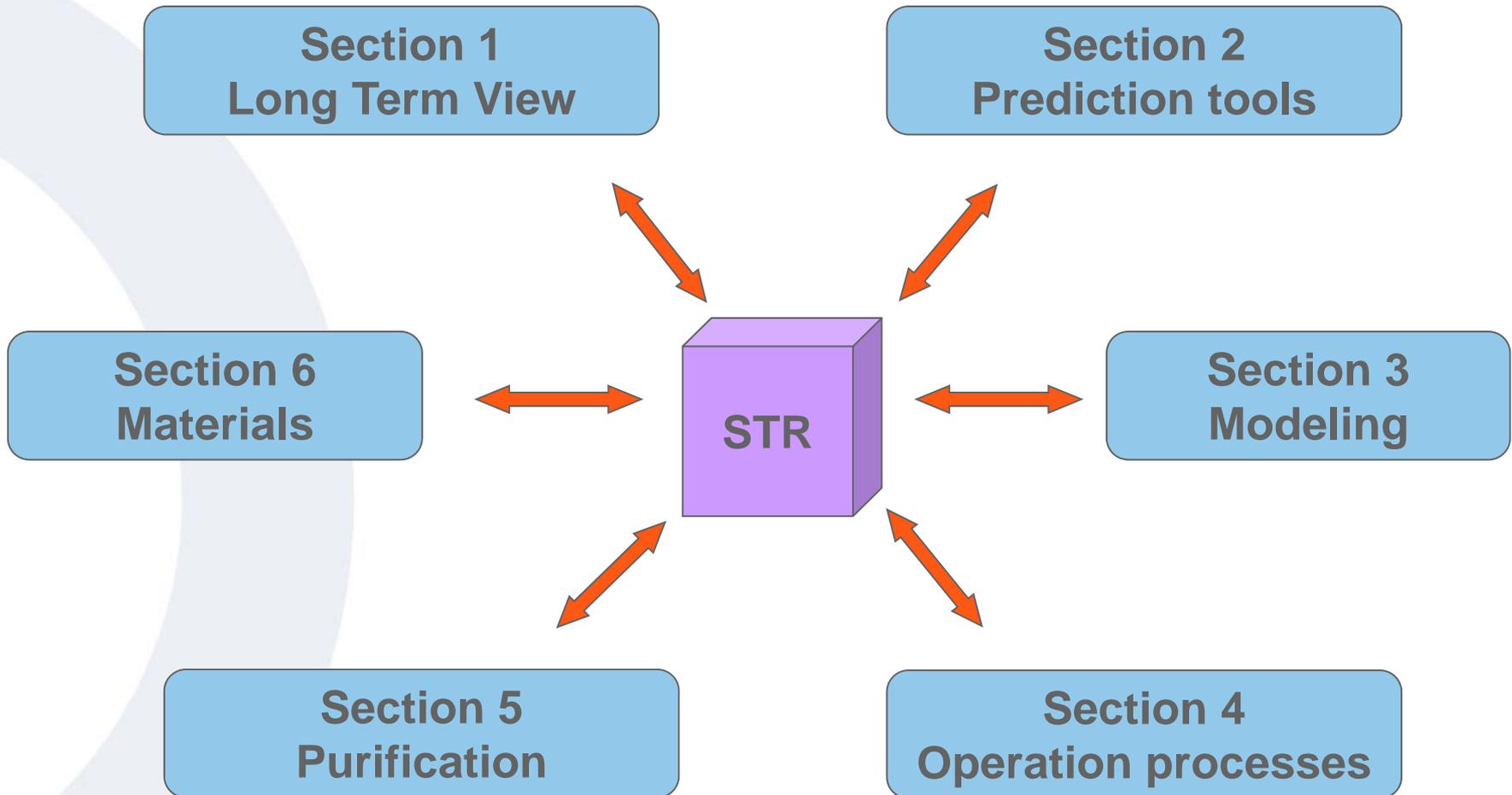
CEA (EMECC)

Why

- Calculation of RCS Index
- Performance comparison
 - Good practices

- Accurate analysis
- Specific experiments
- Specific contamination

Project segmentation



Prediction tools (2/2)

Current qualification scope

Fission Products

Corrosion Products

Noble gaz and iodine

^{60}Co et ^{58}Co

Reactor in « hot » steady operation

Activity concentration
for Burn-Up < 35 GWd/t

Deposited Activities on
legs and SG

Further developments

Corrosion products

Extension to prediction to transients and auxiliary systems

Fission products

Calibration procedure based on feedback

Integration of an actinide module