Alpha Event and Follow up

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Candu Industry Philosophy

- Ratio of beta to alpha the determining factor for protection;
- If ratios high:
 - Precautions for beta will provide adequate protection from alpha
 - Whole Body Counting (WBC) dosimetry for beta adequate
- If ratios low:
 - Specific monitoring for alpha becomes necessary to verify control and becomes a significant factor for dosimetry
- In operating CANDU plants, ratios were expected in the order of 10,000:1
 - Focus on Alpha was limited to characterization in fuel handling areas in the operating plant
 - Individual knowledge limited



Alpha Dosimetry in Canada

- Regulatory approved Alpha dosimetry laboratory required:
 - AECL Chalk River is only accredited facility
 - Large-volume, very low threshold alpha bioassay analysis capability (TIMs), but throughput is limited and results not quickly available was also not commercially available service
 - No Canadian NPPs, including Bruce Power, are currently approved for alpha dosimetry



Bruce Power Reactors

- Two of Bruce Power's reactors have been under major refurbishment for five years
- Lay-up of the reactors was in place for many years before this (approximately ten years total)
- Significant decontamination efforts had been conducted prior to refurbishment to improve conditions for working
 - H-3 source term had been reduced
 - Beta gamma contamination levels were low
 - Much rk was conducted without respirately protection
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Refurbishment Work

- Refurbishment included cutting, magnetite removal and machining of feeders
- Feeder preparation prior to welding conducted in 2009
- ALARA Plan prepared
- Engineered controls to prevent the spread of contamination
- HEPA vacuum system
- Specially designed tools used to contain and collect contamination during work
- PPE controls included the wearing of Plastics Suits





Refurbishment Work

- U2 feeder work completed successfully in fall 2009
 - No detection of any beta airborne activity
 - Low beta contamination levels
- Unit 1 commenced at the end of November 2009
 - Same controls used in Unit 2 were used in Unit 1
 - Airborne beta activity detected early
 - Additional controls were placed on work
 - Work tented to enclose activity
 - Further monitoring added
 - Detected alpha contamination



Initial Response

- All work was suspended in Unit 1
- Canadian regulator notified of event
- Root cause investigation was initiated
- Initial group of most exposed workers removed from work
- Obtained approval to use AECL dosimetry lab for our employees
- Alpha surveys conducted in U1 and U2
- Extensive cleaning of Unit 1 conducted
- Further work suspended PHT work in U2
- Purchase of new and deployment of existing alpha monitoring equipment – friskers, air samplers, personnel monitors

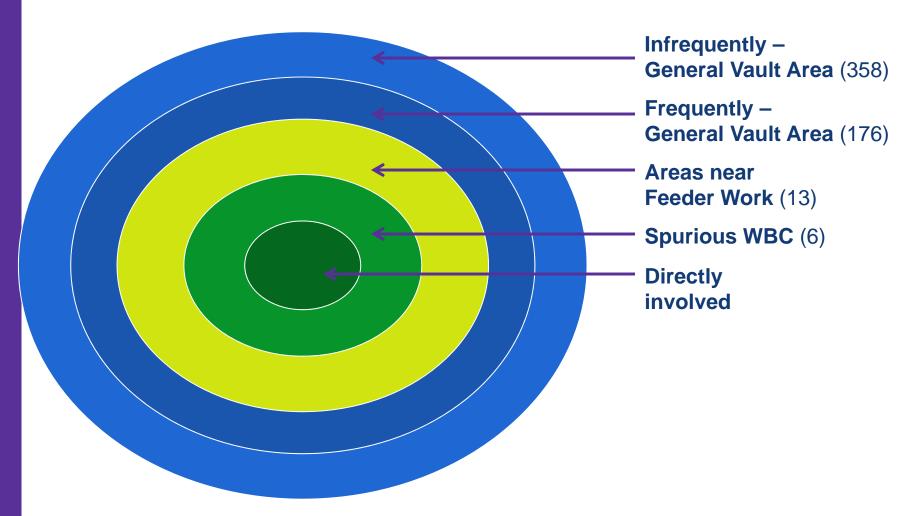


Dose Assessments

- Difficult to assess dose based on limited information
- Prioritized assessment process developed
- Dose estimates based on:
 - Vault access logs that documents all entries for all personnel
 - Air sample results (beta and alpha)
 - Conservative models to determine the hazard levels during work evolution
- All workers in vault assessed for possible exposures:
 - Before building tents for feeder work
 - After tents until the end of feeder work



Further Response



Prioritize assessment based on work group activity and time spent in vault



Significant Challenges

- Lack of familiarity with alpha not an issue in operating plants so individual knowledge limited
- Large number of people to reach out to
- No CNSC approved laboratories in Canada for alpha dosimetry:
 - Large-volume Alpha bioassay analysis available in Canada but limited and results not quickly available
 - Alpha bioassay analysis process is complicated, therefore dose results not quickly available
 - New suppliers required for fecal analysis
- Alpha related work restrictions necessary to ensure sample purity
- Complicated issue to explain and lack of trust
- Several stakeholders



Interim actions

- Alpha monitoring controls were added to U1 and U2 vault for general access:
 - Personal alpha contamination monitors
 - Routine air sample counting for alpha
- Back to Work
 - Staged return to work process developed (all work was suspended for 2 months)
 - Return to work criteria and plan for work in both vaults were established additional alpha contamination and airborne monitoring and controls included
 - Comprehensive alpha characterisation of systems and areas
- Protocols/procedures developed
 - Work planning criteria and work controls for alpha
 - Alpha monitoring and air sampling protocols
 - Alpha free release standards and protocols
 - Verification waste streams to consider alpha
 - Incident response for alpha, including dosimetry requirements



Summary of Improvements Made

- Improvements initially focused on restart, but now extended to all operating units and fuel handling:
 - New standards for alpha control
 - New RPPE
 - New procedures
 - New training
 - New alpha instrumentation
 - Enhanced air sampling program
 - New alpha dosimetry processes
 - Permits revised for alpha controls
 - Engaged external experts

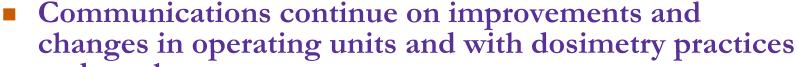






Communications

- Extensive communications have been conducted
 - Workers
 - Management
 - Industry
 - Joint Health and Safety Committees
 - Joint Committee on Radiation Protection



and results







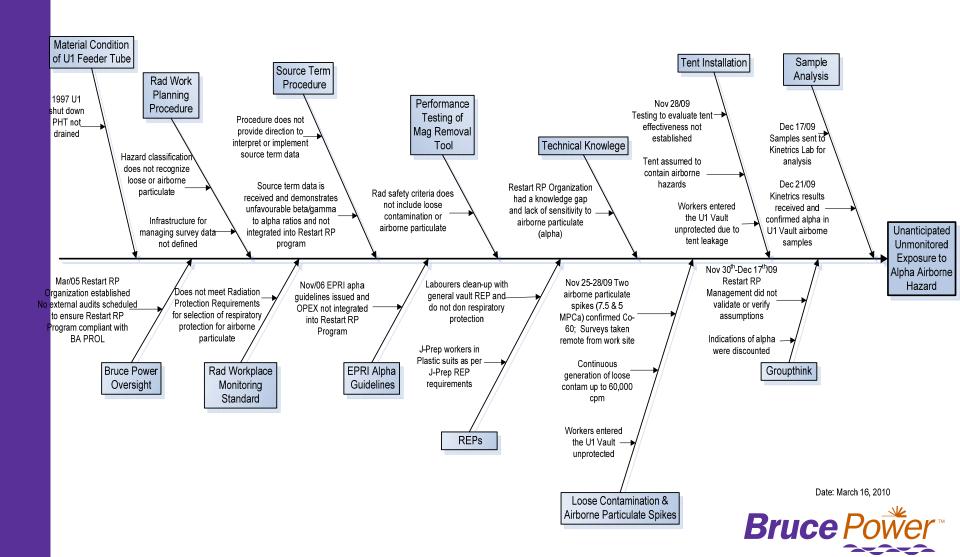
Contributors

- 1. Material Condition
- 2. Rad work planning procedure
- 3. Source Term Procedure
- 4. Performance testing of tool
- 5. Technical Knowledge
- 6. Tent Installation

- 7. Rad Workplace Monitoring
- 8. EPRI
- 9. **REPS**
- 10. Loose contamination
- 11. **Group think**
- 12. Analysis
- 13. Bruce Power Oversight



Bruce Unit 1 Restart Alpha Event

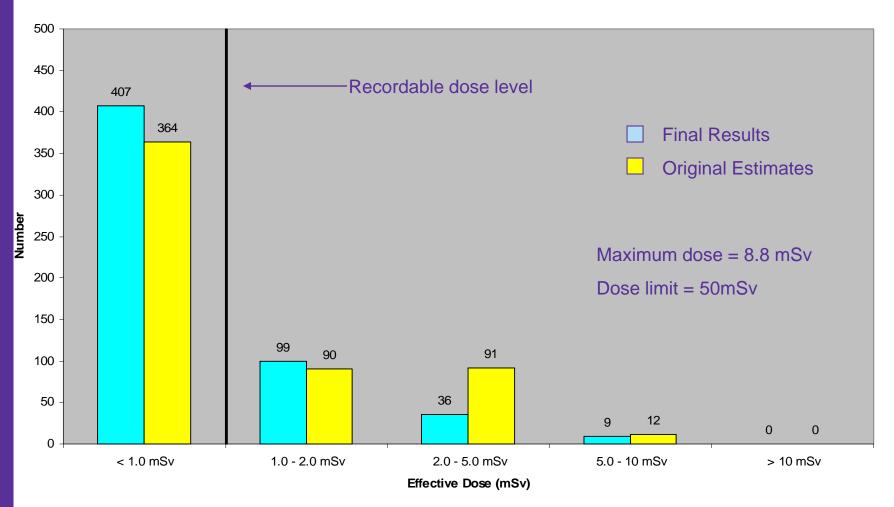


Bioassay sampling statistics

- 556 people were in the vault during the work period in question
 - Initial estimates indicated up to 193 could require further bioassay testing
- 552 personnel were tested at least one sample
 - 33 individuals provided multiple samples (average 4 each)
 - 9 individuals remain on ongoing sampling
 - Total of 177 urine and 1086 fecal samples taken in 2009
 - Process of dosimetry has taken 12 months to complete
- Final results confirm initial estimates



Alpha Contamination Event Dose Histogram (Updated to 29 November, 2010)



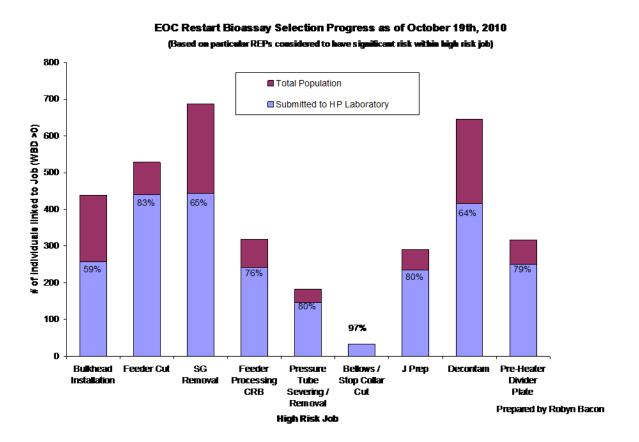


Future Activities

- Extent of condition work expanded to identify any historical doses
 - Workers in restart from previous work
 - Workers in fuel handling
 - Workers from other facilities
- 1008 individuals will be sampled
 - To date 700 samples complete
- Work is ongoing to assess doses to all personnel
 - Approximately ten percent of those sampled indicated potential intakes
 - Challenge is sensitivity of fecal historically, lack of lower threshold urinalysis capability and volume of personnel
 - Working with industry to create new bioassay laboratory
 - Ongoing, routine dosimetry practices to be defined



Range of Restart Activities





Summary

- Significant radiological event with large number of workers exposed to alpha and large consequences for company
- Ongoing work to assess historical impact of alpha and continue to identify any other issues
- Major contributors were lack of understanding of characterization implications and reliance on old assumptions
- Extremely vital to have accurate technical basis, believe instruments when indicating an abnormal condition and challenge assumptions

