# Davis-Besse Reactor Head Replacement



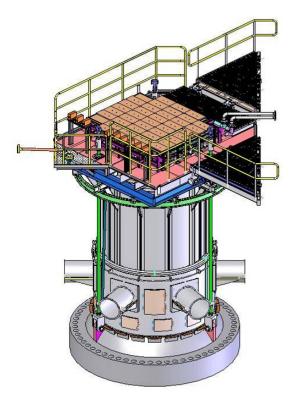






### Davis-Besse Update Reactor Head Timeline

- n 13<sup>th</sup> Refueling Outage
  - Reactor Head Replaced
- n 16<sup>th</sup> Refueling Outage
  - Head Penetration Inspections
- New Head Required
  - Built in France
  - Arrived October 2010
- n 17<sup>th</sup> Midcycle Outage
  - October 2011





Davis-Besse Update Radiological Performance

**Duration: 66 days** 

Dose Estimate: 78 Rem (SRD)

Dose Actual: 77 Rem (SRD) / 71 Rem (TLD)

**Personnel Contamination Events: 6 (Goal <12)** 

**Unplanned Intakes: 0** 

HRA Events: 0



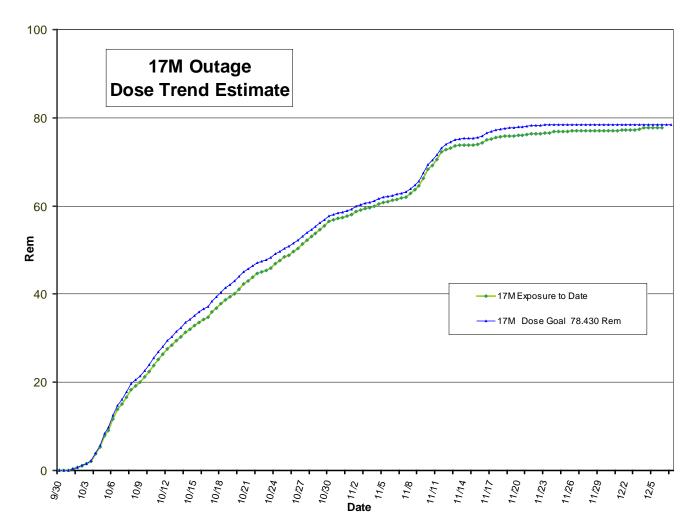
Davis-Besse Reactor Head Replacement Dose Reduction Initiatives

#### n Chemistry Controls

- PRC-01 Resin
- Oxidation Clean Up
- Co-58 Removal
- Elevated pH
- **n** Temporary Shielding
  - -77,000 pounds



#### Davis-Besse Reactor Head Replacement Reduction Initiatives





Davis-Besse Reactor Head Replacement Personnel Contamination Events – Keys to Success

#### n PCE

- Goal: 12 Actual: 6

#### **Downdraft Doffing Stations**

- Three at primary step off pad from Containment
- Sufficient staffing at SOP

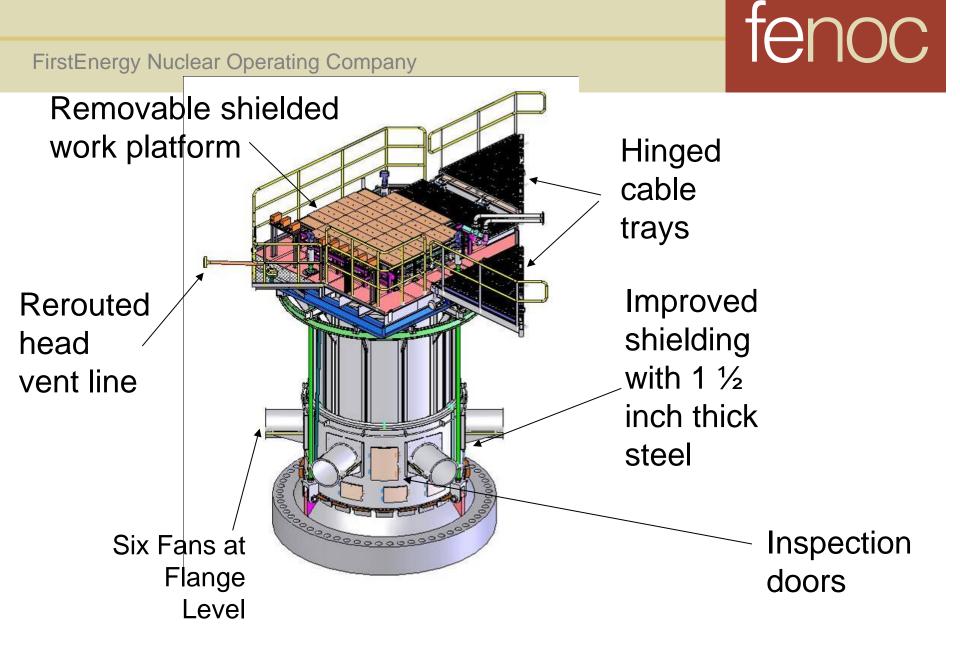
#### n Low contamination levels

- Increased Mopping
- Oxidation Clean Up
- Low System Leakage

#### n Good fuel performance

No Fuel Leaks

#### fenoc



Davis-Besse Reactor Head Replacement Integrated Reactor Head – Comparison

Estimated to save 5 rem per outage 16R Reactor Disassembly/Reassembly: 15.112 Rem 16R Reactor Head Removal/Installation: 1.970 Rem 16R Total – 17.802 Rem 17R Reactor Disassembly/Reassembly: 9.121 Rem 17R Reactor Head Removal/Installation: 1.060 Rem 17R Total – 10.181 Rem

# **Dose Savings of 6.901 Rem!**



Davis-Besse Reactor Head Replacement Radiography

- n Challenge Processes
  - **Meetings**
  - **Source Selection**
  - **Mock Ups**
  - **Increased Oversight**
  - **Plant Announcements**



# Davis-Besse Reactor Head Replacement Radiography

# Challenge – Minimize impact outside Protected Area and Work Area

- Equipment hatch
  - Not large enough
- Opening Created
  - Pressure Vessel
  - Concrete Shield Building





# Davis-Besse 17<sup>th</sup> Mid-Cycle Commemorative DVD





ISOE NATC ALARA Symposium, January 2013

# Questions?





ISOE NATC ALARA Symposium, January 2013