

# Ten years at the Fukushima Daiichi Nuclear Power Station, then and now

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Fukushima Daiichi D&D Engineering Company

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# Current situation at FDNPS





# Unit 4

## ... Completion of nuclear fuel removal

Fuel removal operations from the spent fuel pool began in November 2013 and all 1,535 pieces were removed in December 2014



# Unit 3

## ... Completion of nuclear fuel removal

Unit 3, which suffered a hydrogen explosion, completed the removal of debris from the upper part of the reactor building and other work, and the installation of the fuel extraction cover was completed in February 2018. In February 2021, the removal of all 566 pieces of fuel was completed.

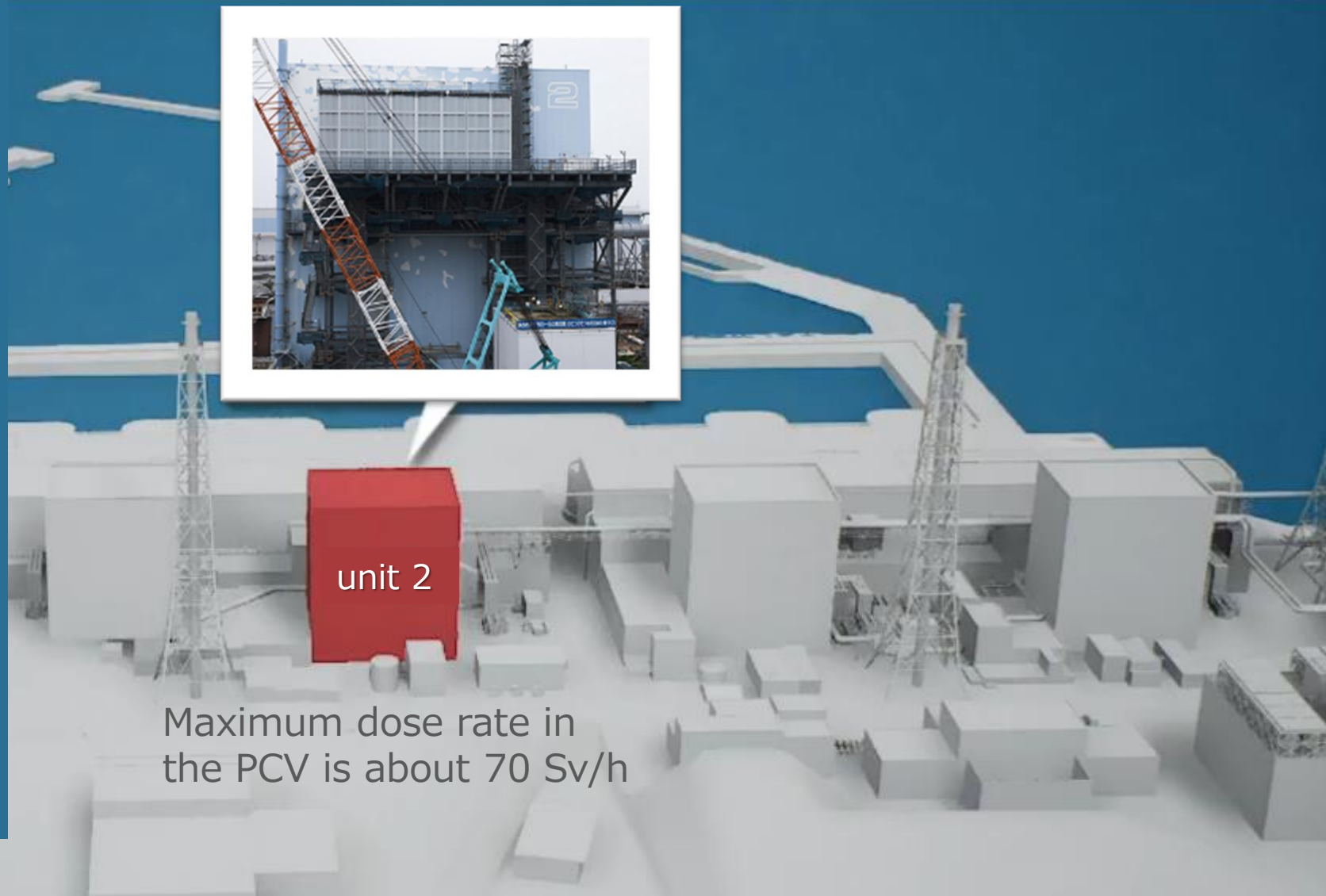


Maximum dose rate in the PCV is about 1 Sv/h

# Unit 2

... Under construction of a take-out bunker

Unit 2 did not result in an explosion of the reactor building due to a partial opening of the wall and release of hydrogen. The plan for removing the fuel from the spent fuel pool was reviewed, with the safety of the surrounding area as the first priority, and the upper part of the building dismantled. After the review, a 'fuel removal yard (yard and front room)' will be constructed on the south side of the building for removing the fuel, and the fuel removal equipment will be connected to the building and put into the operating floor, where the fuel will be removed by remote control.



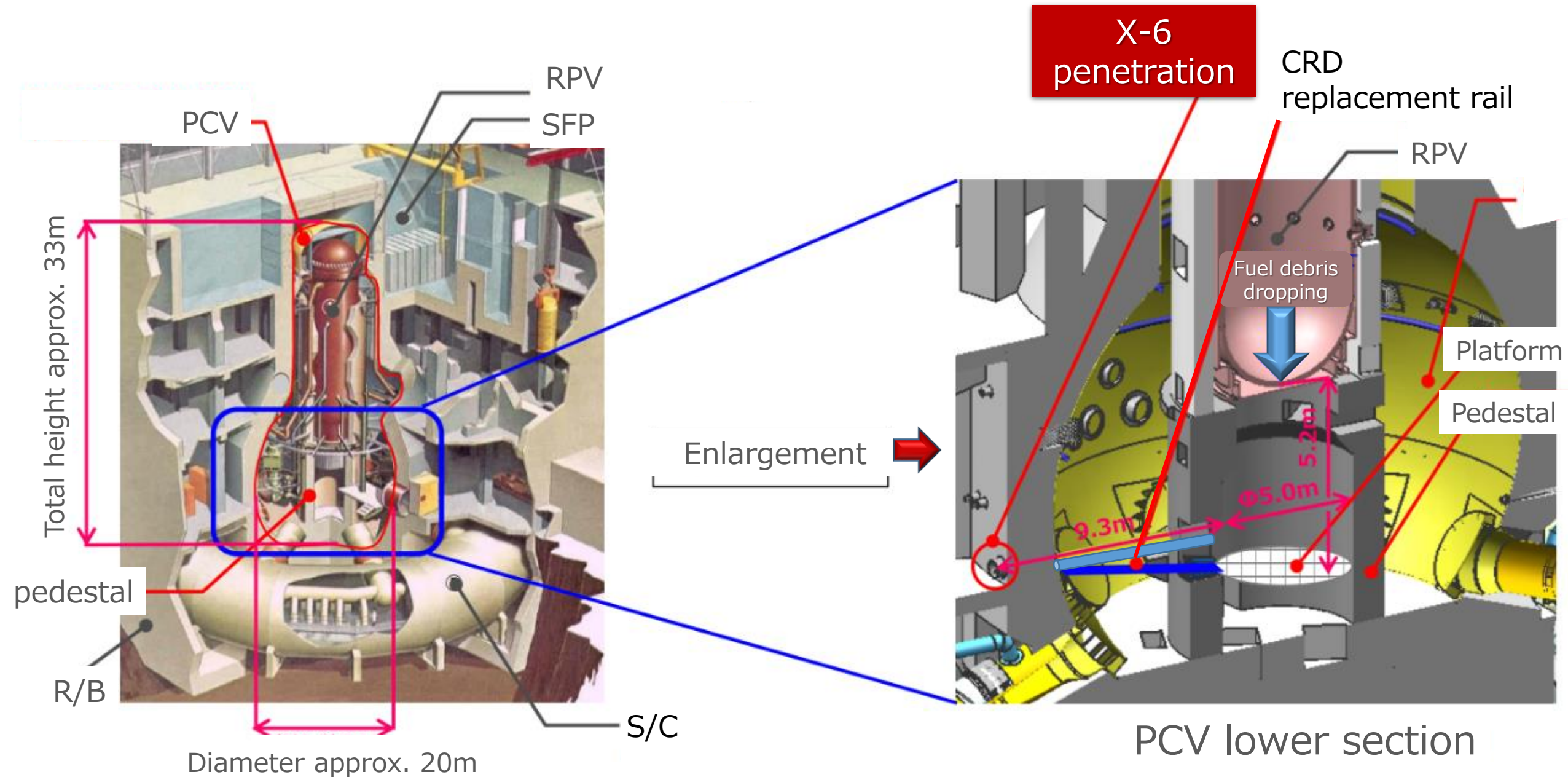
Maximum dose rate in the PCV is about 70 Sv/h

Fuel debris extraction is planned to be carried out in stages, starting with Unit 2



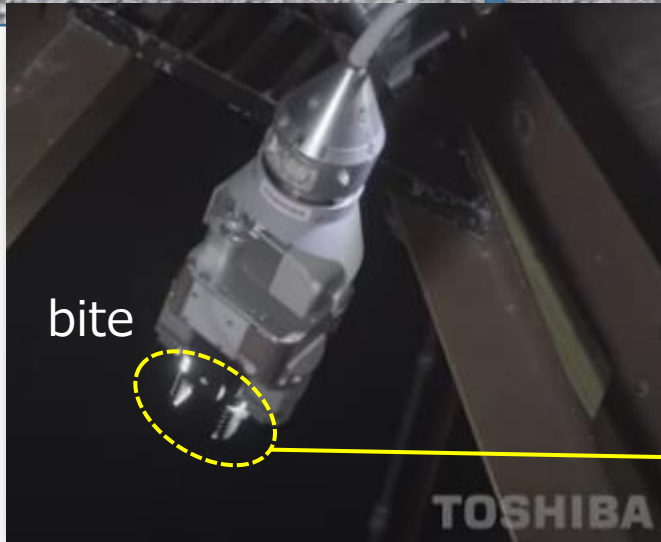
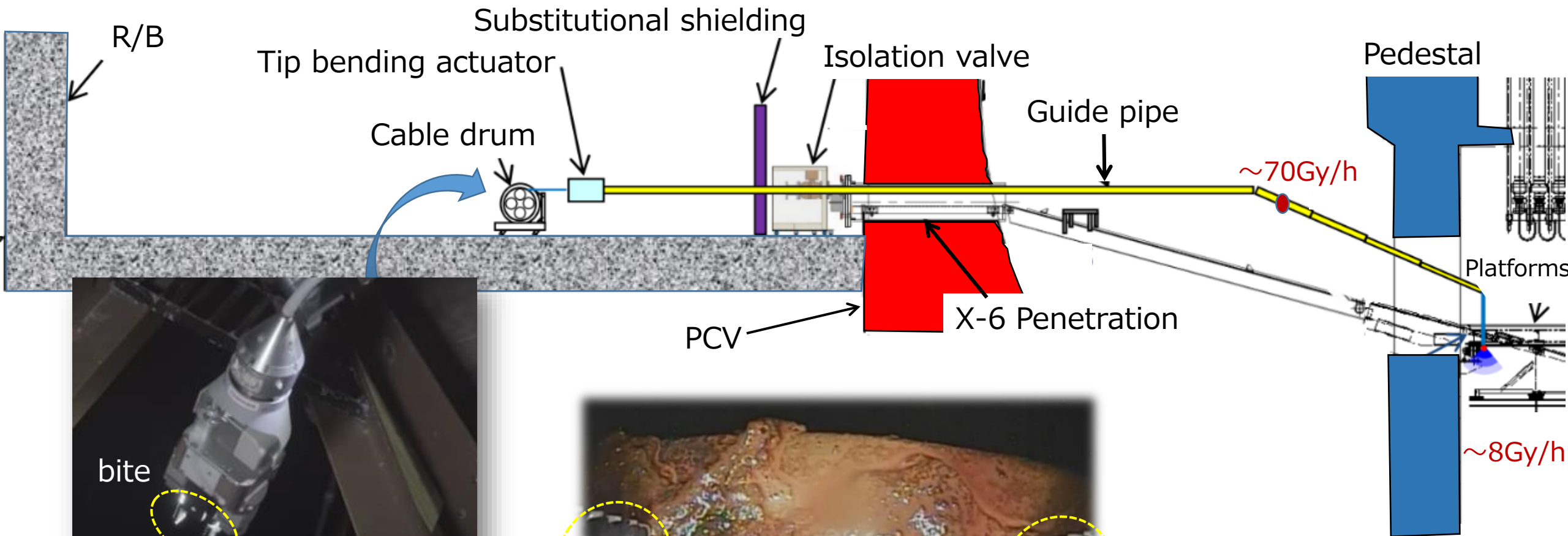
# Unit 2

## Investigation of deposits inside the reactor containment vessel

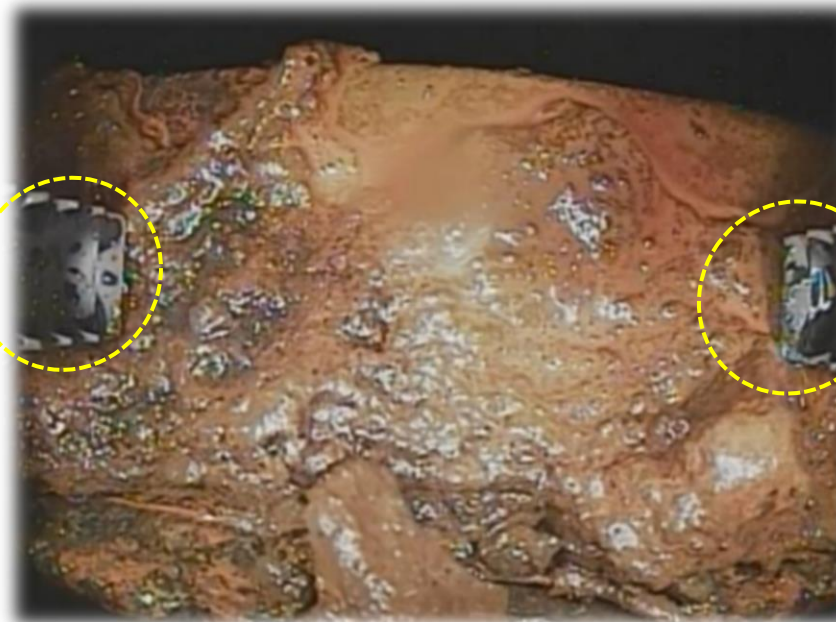


# Unit 2

## Investigation of deposits inside the reactor containment vessel



Equipment for investigating deposits inside the PCV



The contact survey confirmed that pebble- and structure-like sediments can be grasped and moved, and that hard rocky sediments that cannot be grasped may be present

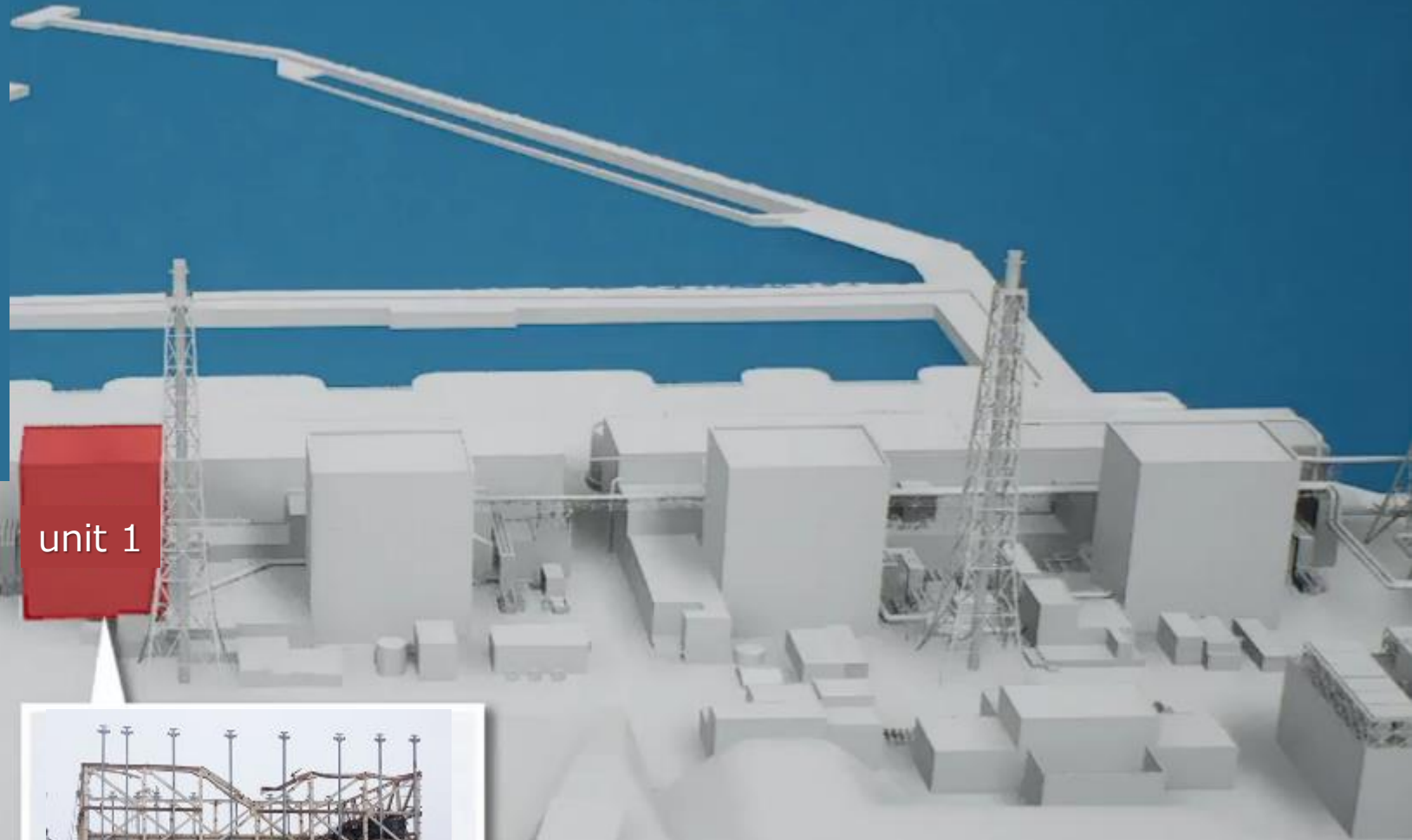


# Unit 1

... Under construction to install a large cover

The plan is to cover the entire building with a large cover and remove debris remotely using an overhead crane for debris removal and demolition heavy equipment inside the cover.

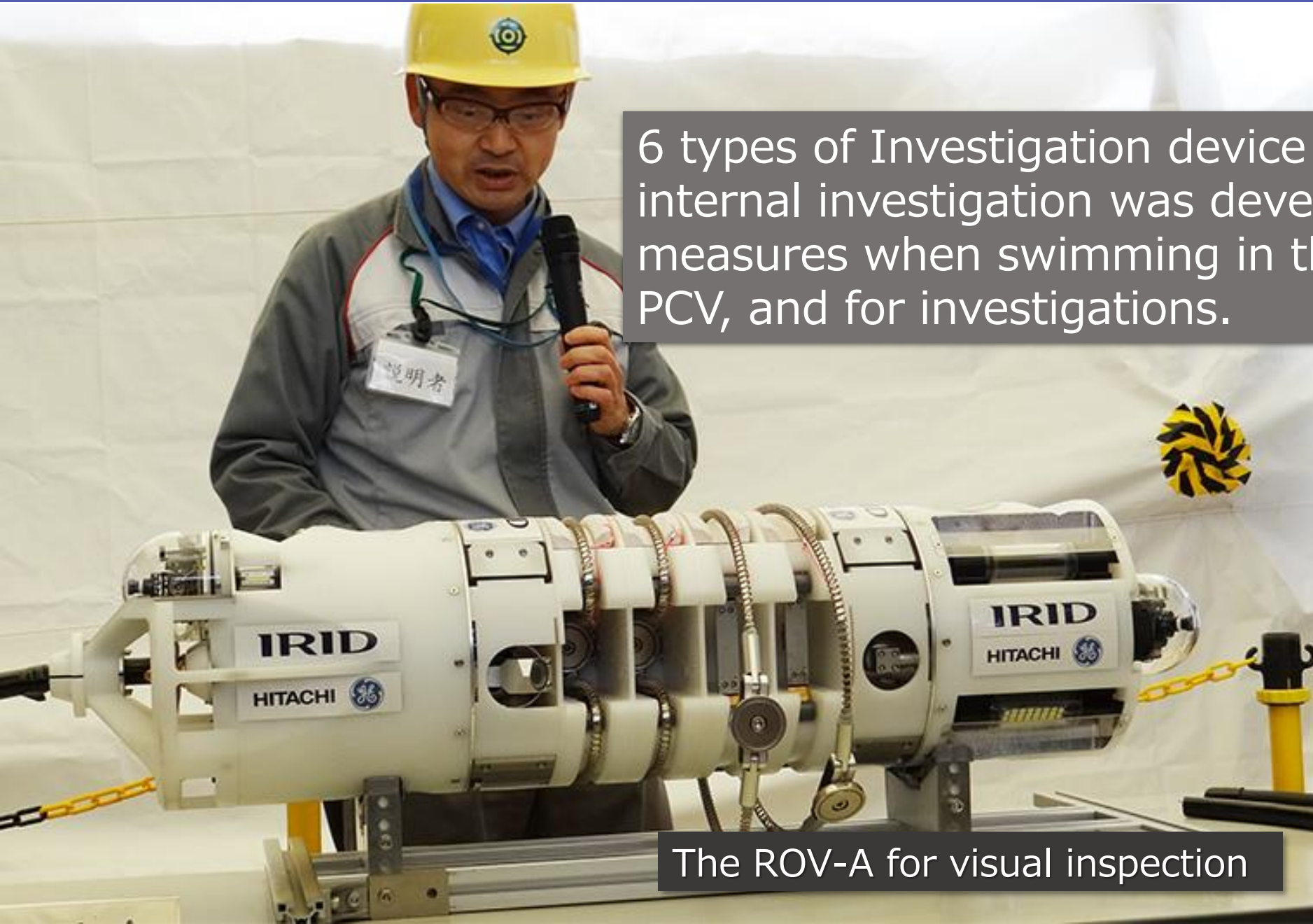
After debris removal, the operating floor will be decontaminated and shielded, and equipment for removing fuel (fuel handling machines and cranes) will be installed.



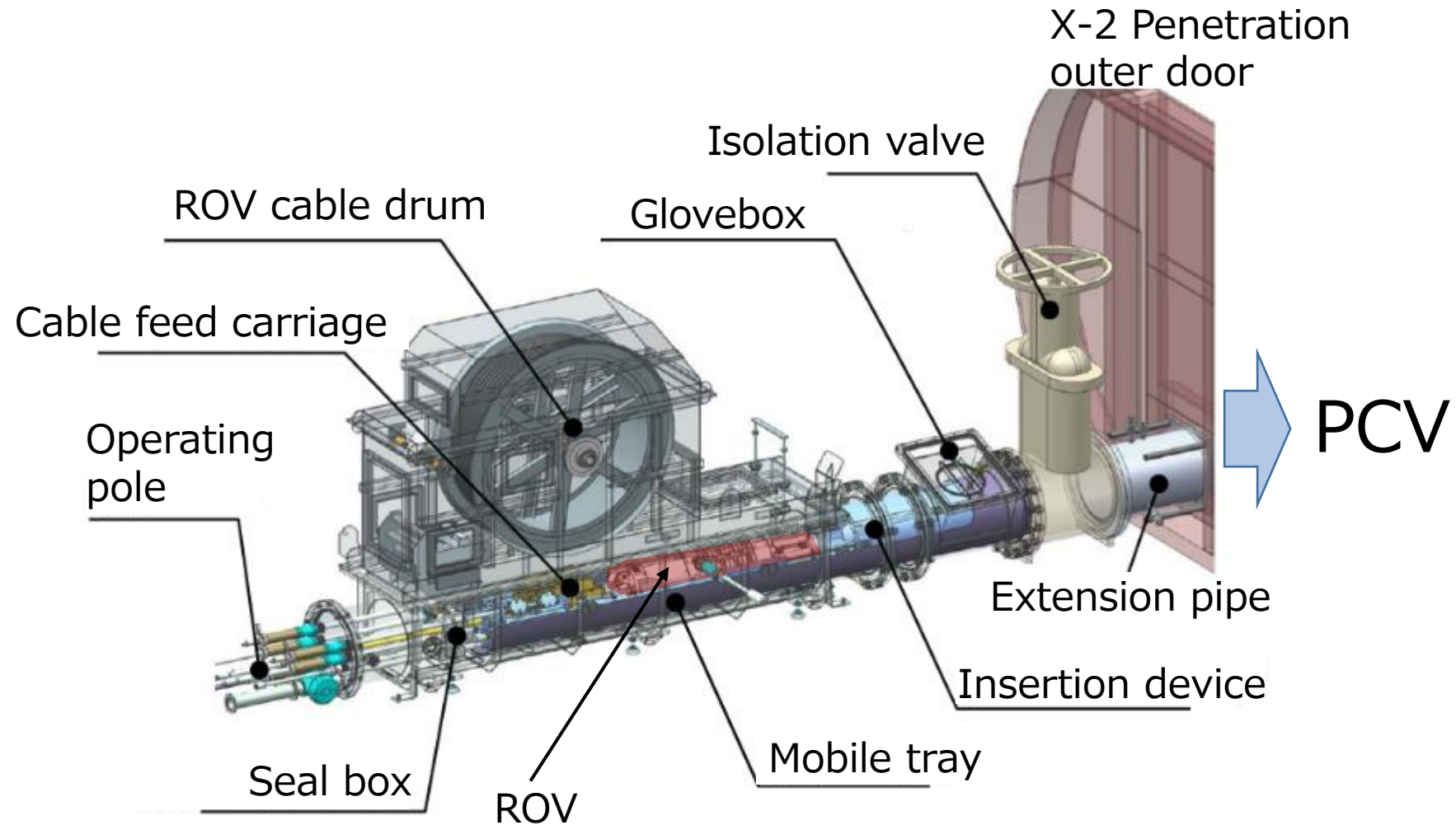
The dose rate in the PCV ranges from 4.1 to 9.7 Sv/h



6 types of Investigation device used for PCV internal investigation was developed for preliminary measures when swimming in the water inside the PCV, and for investigations.



The ROV-A for visual inspection



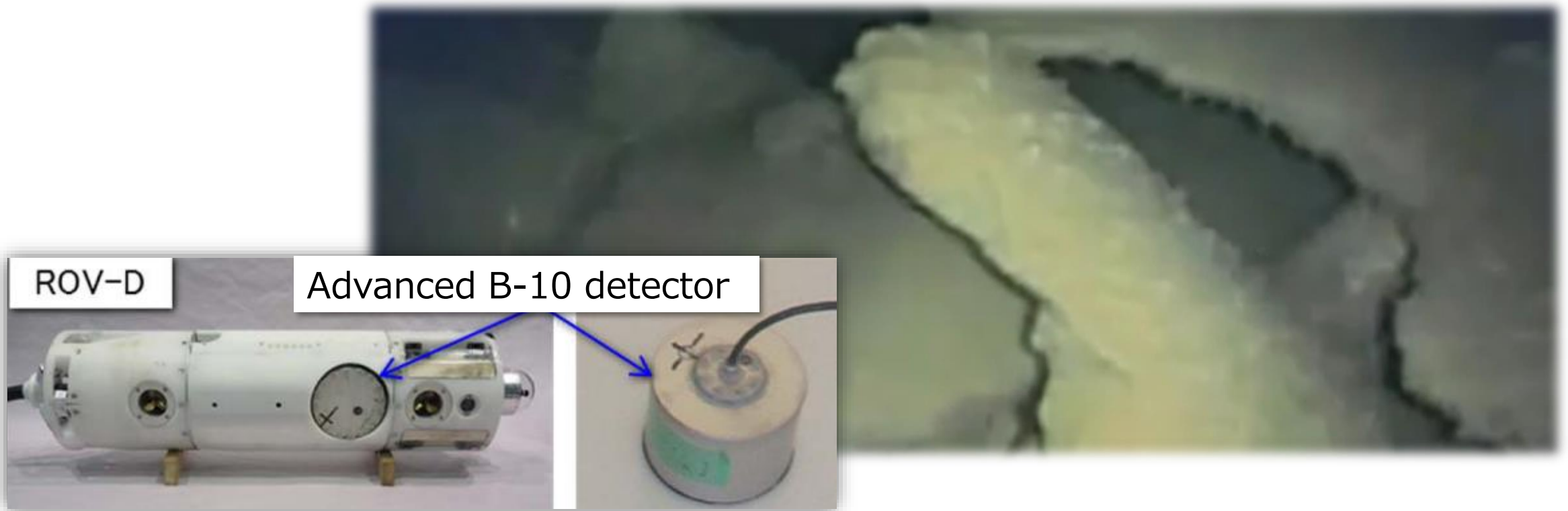


# Unit 1

## Nuclear fuel debris was confirmed

Thermal neutron flux was observed near the pedestal opening at all measurement points (48.0, 29.1, 50.2, 5.8/cm<sup>2</sup>/sec each).

This result confirms for the first time that the deposit is nuclear fuel debris.



The ROV-D was used for fuel debris detection.  
It detects the fuel components contained in  
the deposits by CZT and B10 counter

# Debris/solid waste containers

- Waste with a surface dose rate of less than 30 mSv/h will be collected outdoors (including in tents)
- Wastes with a surface dose exceeding 30 mSv/h are to be stored in containers and then in solid waste storage.

The number of containers stored in the storage area is about 85,000, with about 54,000 debris (about 47,000 combustible and 7,000 non-combustible) and about 31,000 used protective clothing, etc

## ***Volume reduction processing***

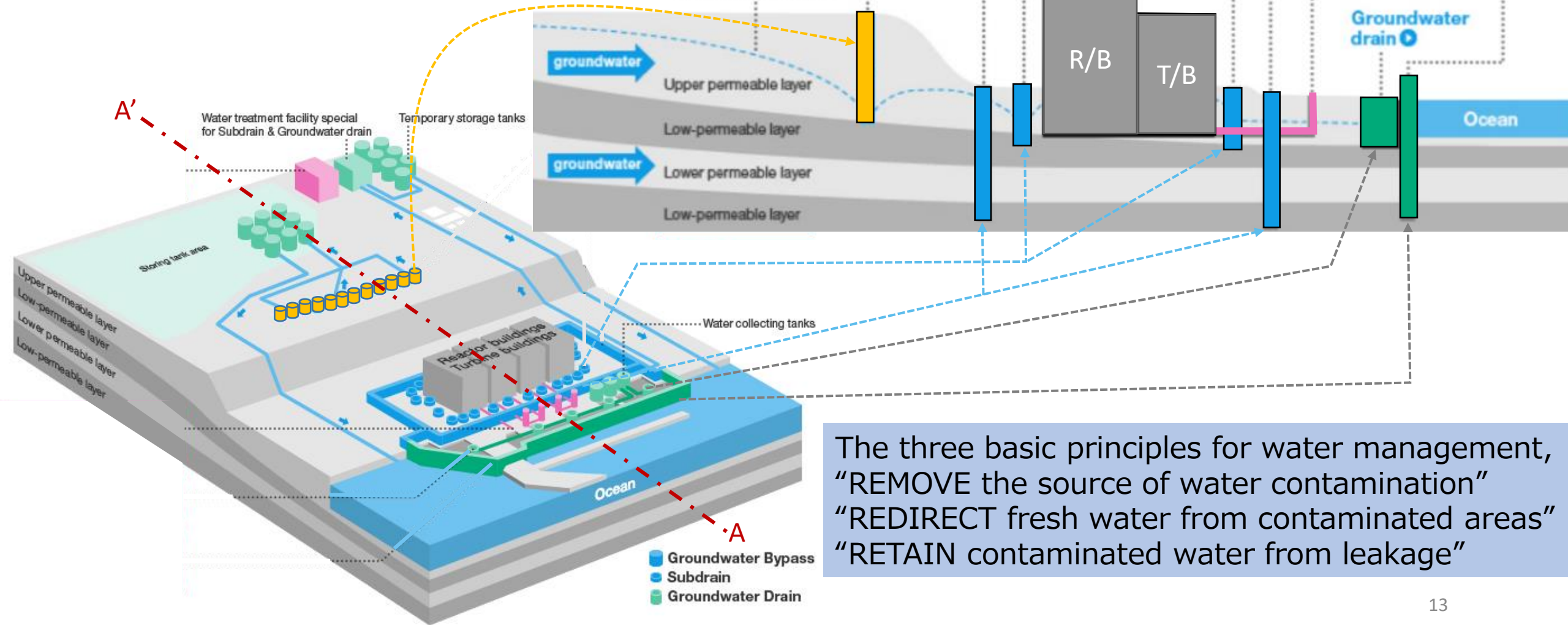
It is extremely difficult to grasp all the contents of the containers because some of them have been there since immediately after the accident





# Groundwater Water Management

Approximately 150 tons of groundwater, which naturally runs from the mountain side to the ocean flow into reactor buildings and become newly contaminated water.



The three basic principles for water management,  
"REMOVE the source of water contamination"  
"REDIRECT fresh water from contaminated areas"  
"RETAIN contaminated water from leakage"

# Contaminated water tanks

- As of April 2021, the number of contaminated water tanks is **1047**
- Volume of water stored in the tanks is approx. 1.25 million m<sup>3</sup>, mainly tritiated water (HTO)
- Tritium average concentration in the water is approx. 620kBq/L
- Total amount of the tritium is approx. 780 TBq



## *In case of marine discharge*

- The tritium concentration at the time of discharge into the sea will be determined on the basis of the operational standard for the “groundwater bypass” and the “sub-drain”

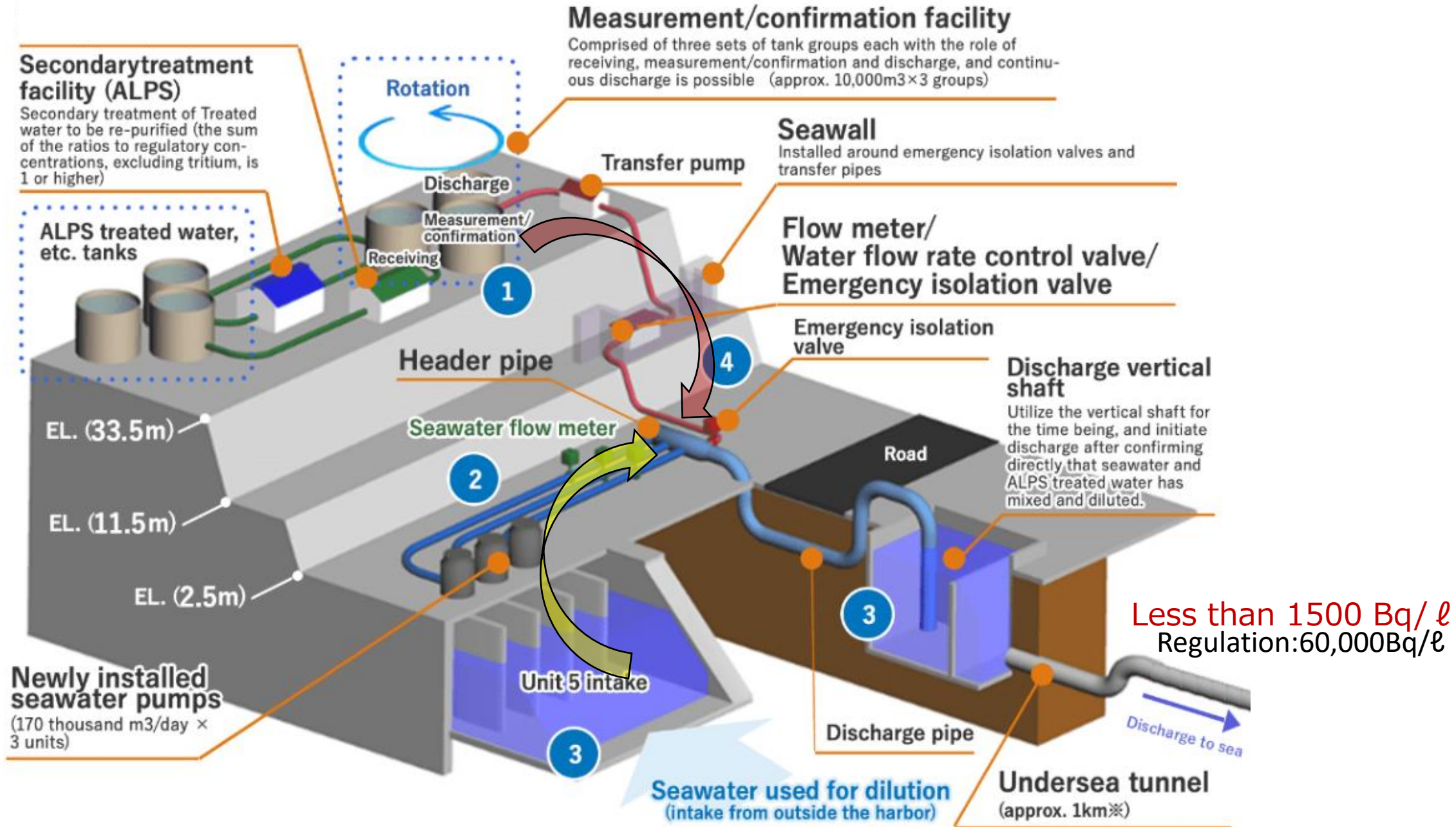
Operational standard: **1,500 Bq/L**

Regulation: 60,000 Bq/L

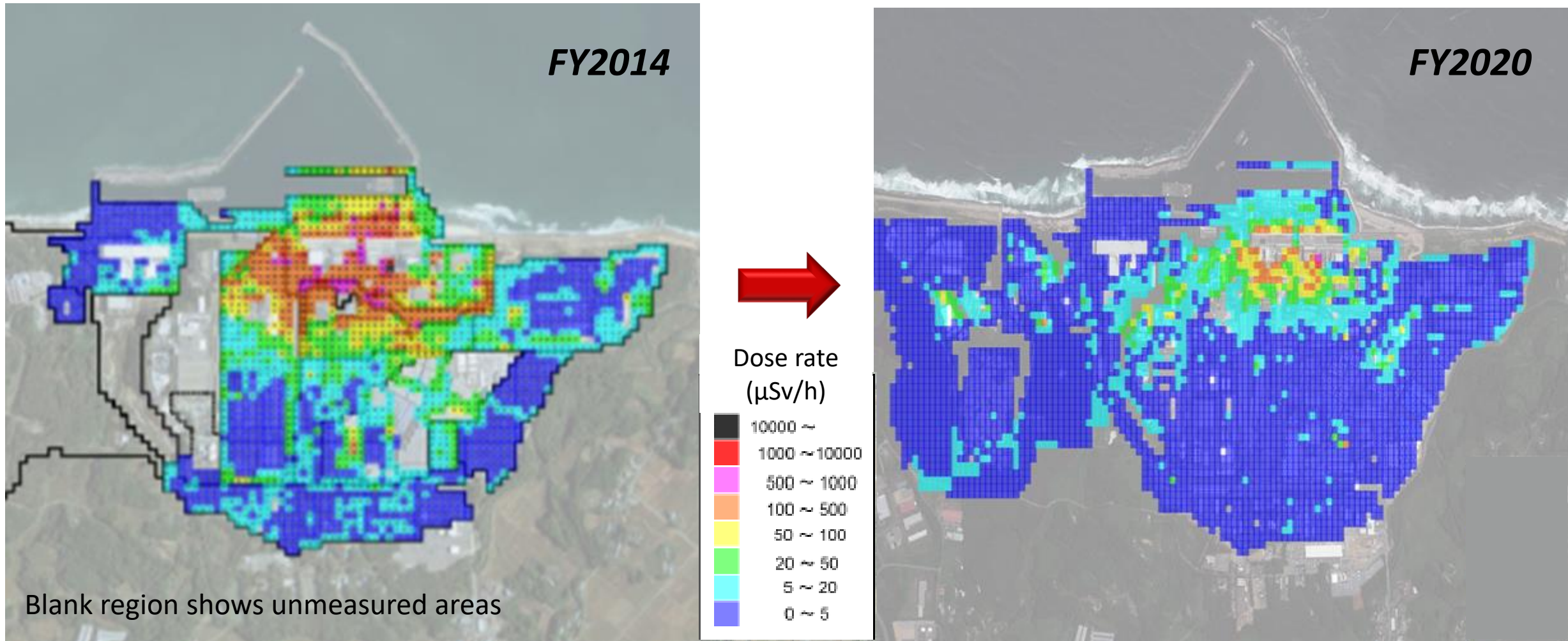




# Dilute release of tritiated water



# Decrease in air dose rates

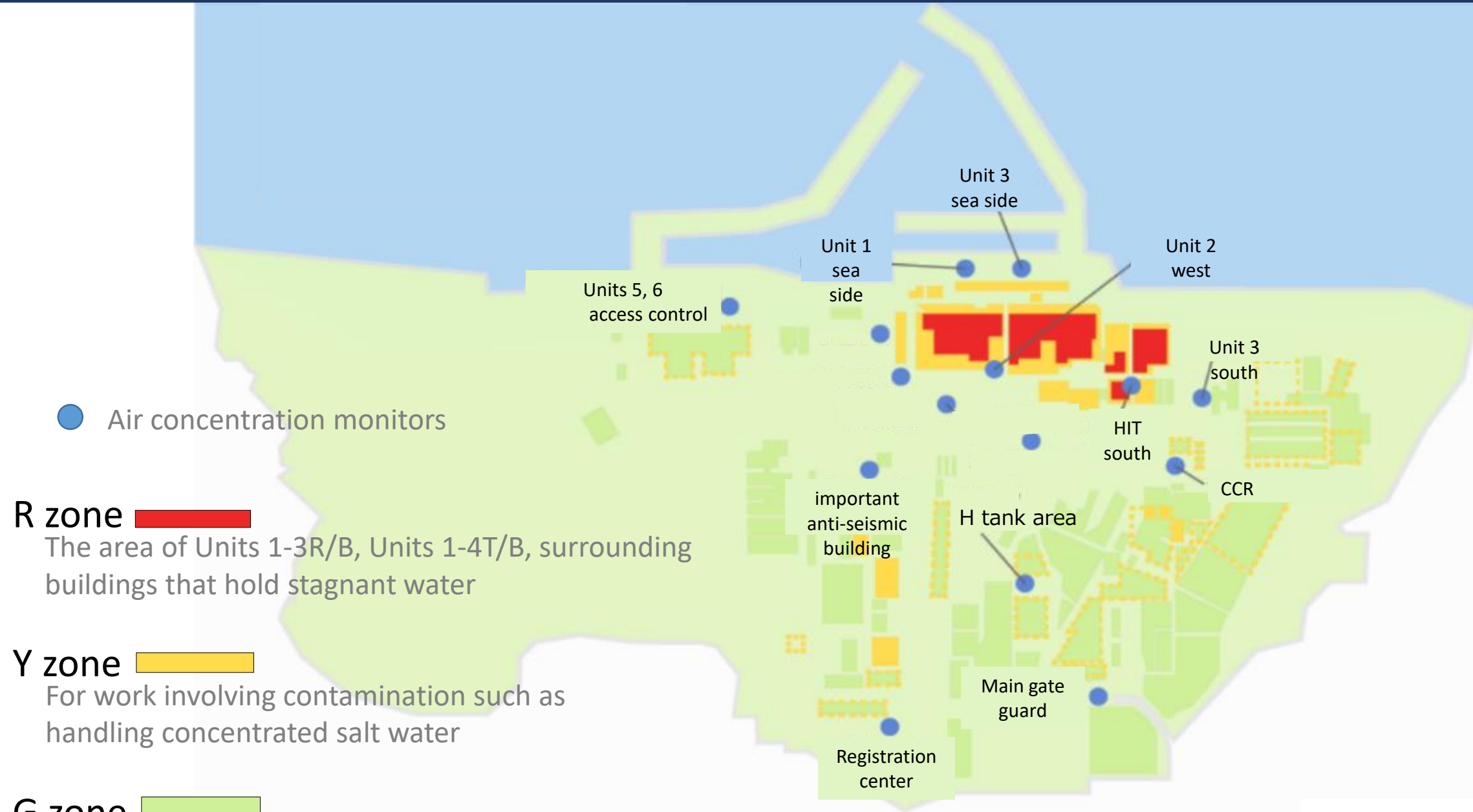


Environmental improvements (facings, decontamination, removal of contaminated materials) have reduced air dose rates throughout the premises.

By FY2020, **96%** of the premises will no longer require full face mask.

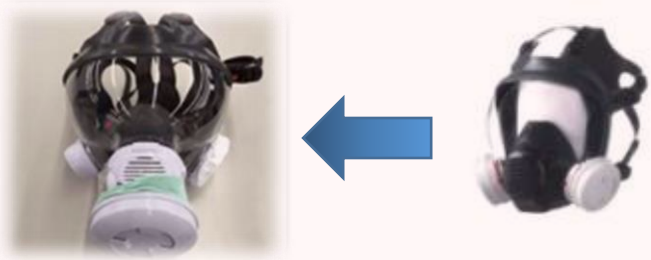


# Layout of control zones



# Radiation protection equipment by category

Full face mask



Sequentially replaced by full-face masks with positive-pressure electric fans to reduce wearing load and prevent leakage from glasses

Anorak over coverall



**R zone**

Full or half face mask



Coverall



**Y zone**

Disposable dust mask



the concentration of radioactive dust  
 $< 2 \times 10^{-4} [\text{Bq}/\text{cm}^3]$

General Operating Wear



EPD for  $\gamma$  and  $\beta$

GB for  $\gamma$  and  $\beta$

**G zone**



# Exit flow with awareness of internal intake

G  $\leftrightarrow$  Y equipment exchange



R/B: R zone

R  $\leftrightarrow$  Y equipment exchange



Around R/B:  
Y zone, partially R zone

Units 1-4 access control  
station  
-surface contamination  
inspection-

primary

1回目



Worker exit flow

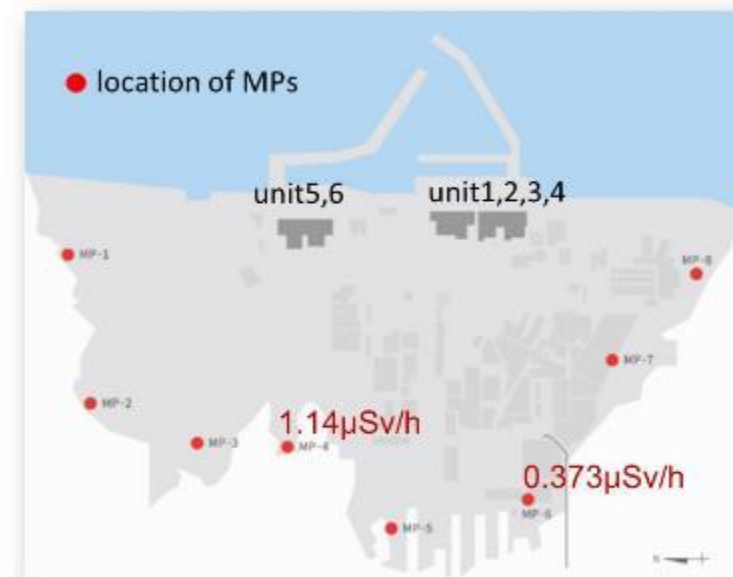
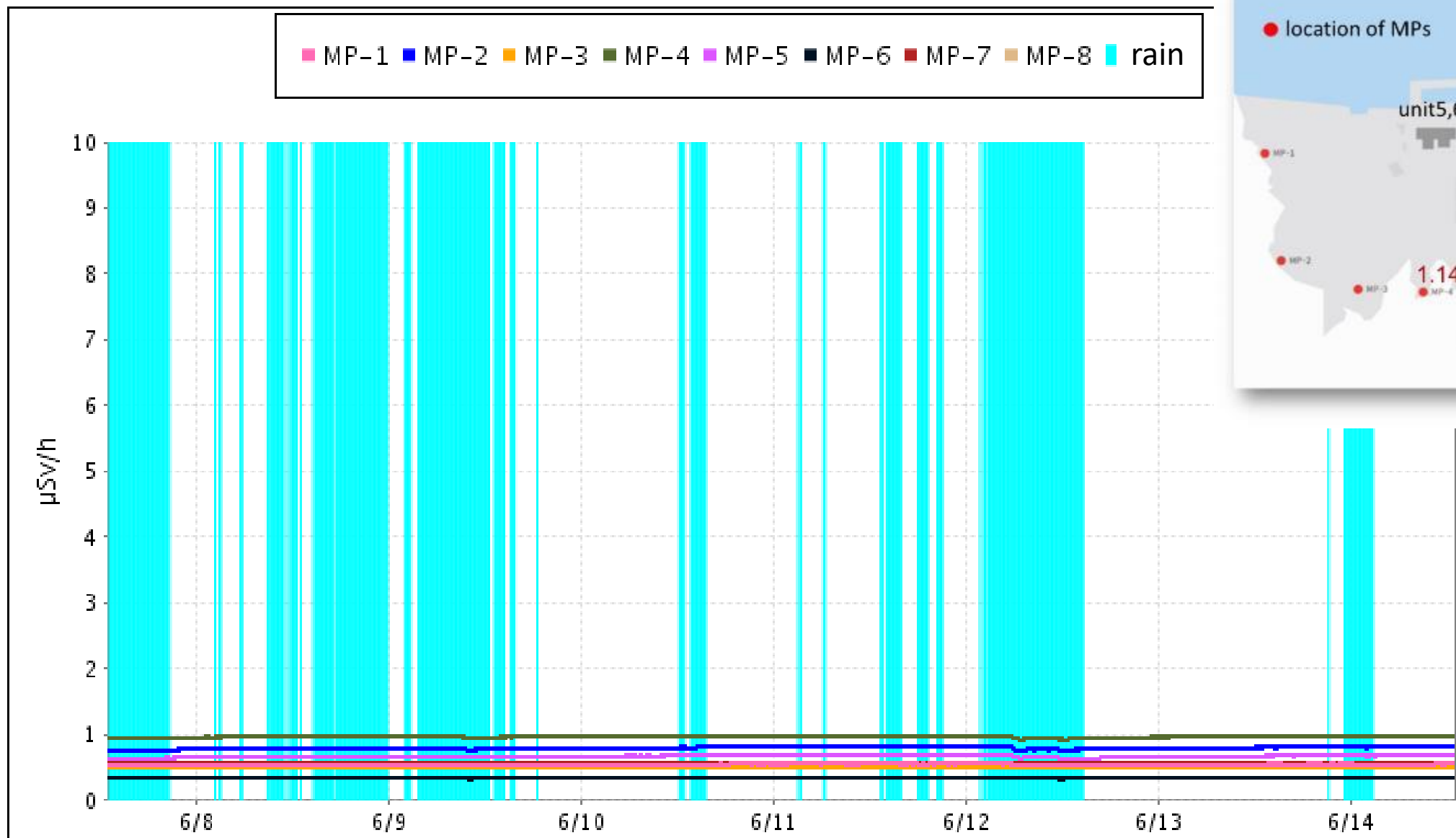
New administrative  
main building  
(WBC)

secondary

Access control building  
-surface contamination  
inspection-



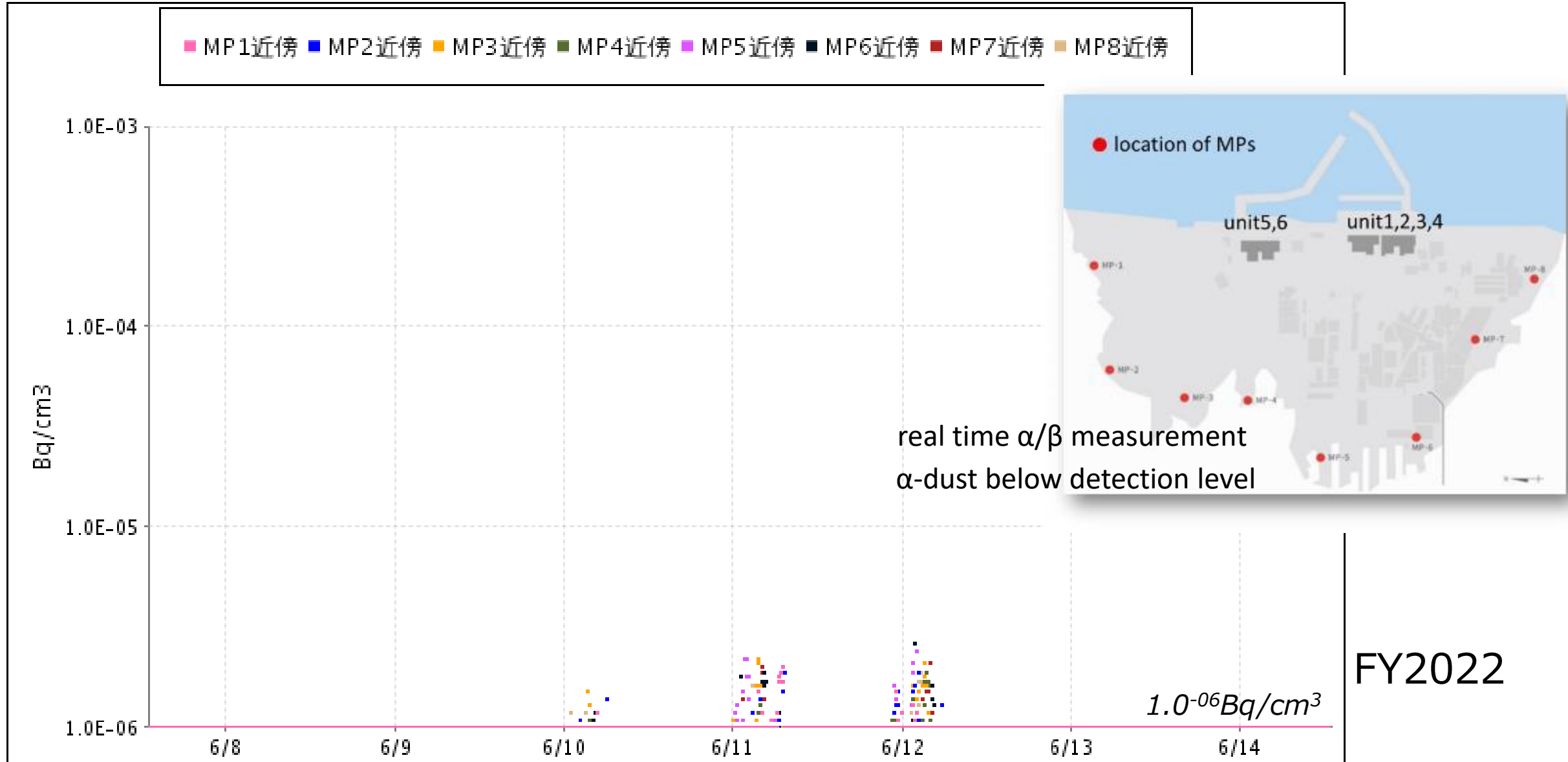
# Air dose rates measured at the site boundary monitoring posts



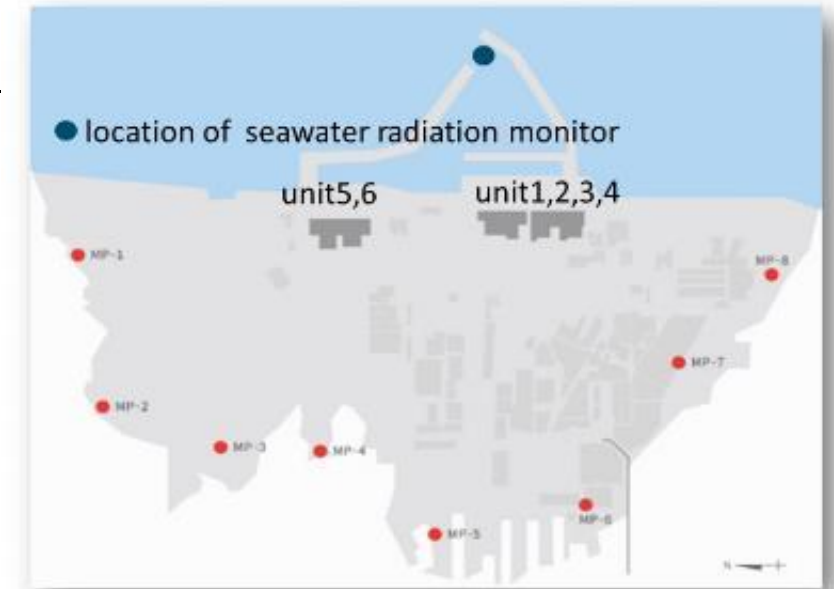
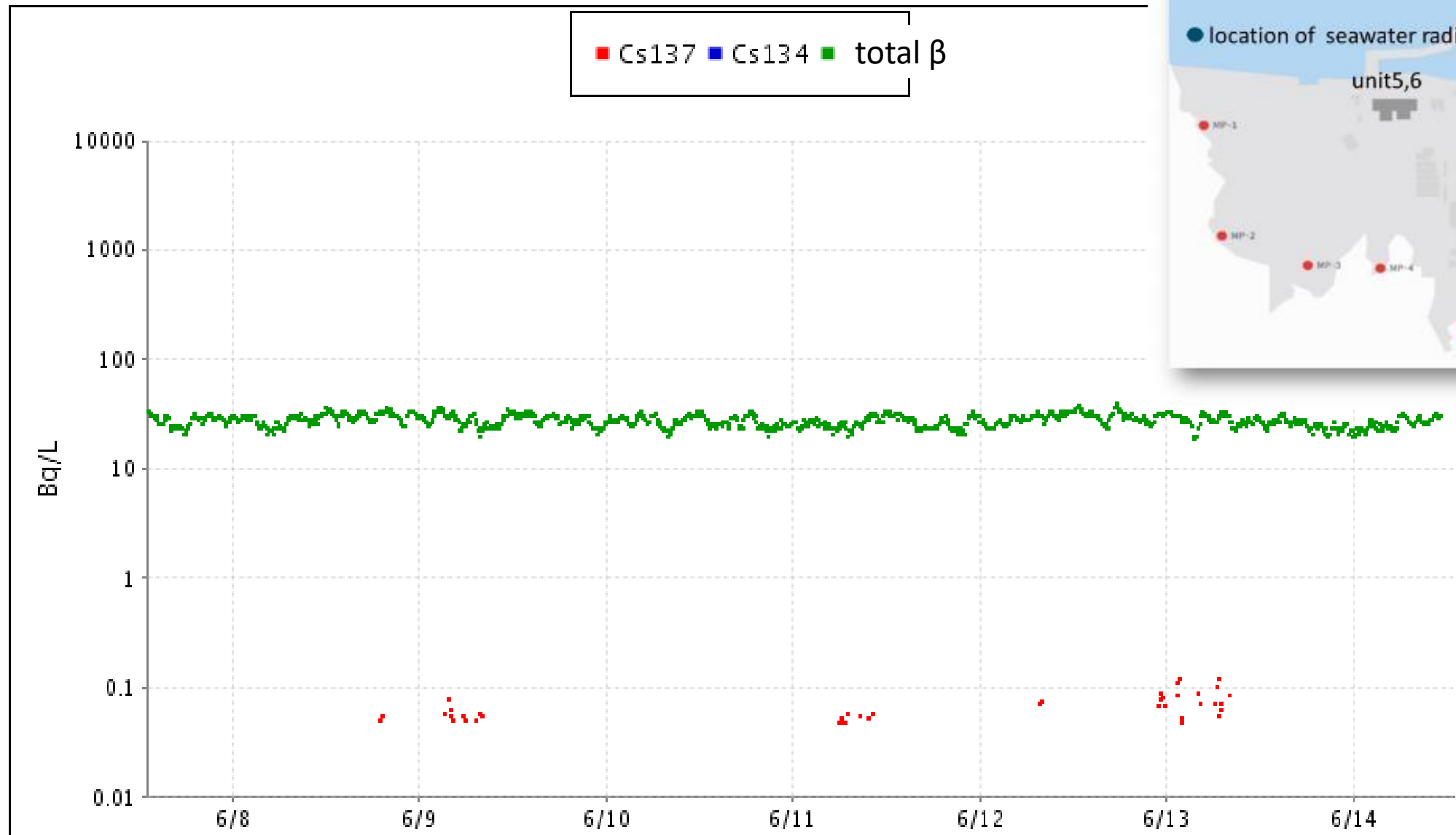
FY2022



# Air concentration measured at the site boundary monitoring posts



# Concentration of radioactivity in seawater by seawater radiation monitor

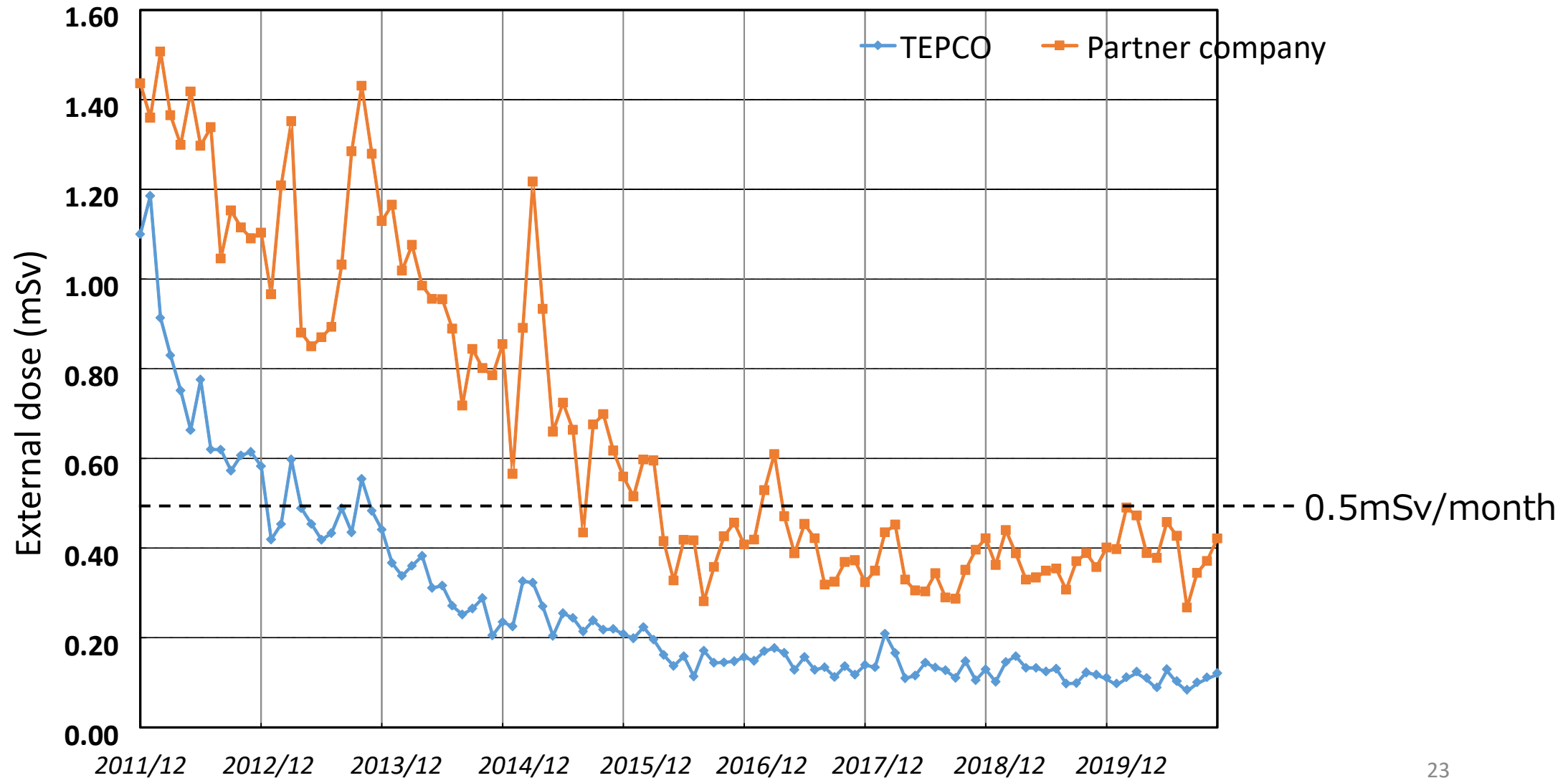


FY2022

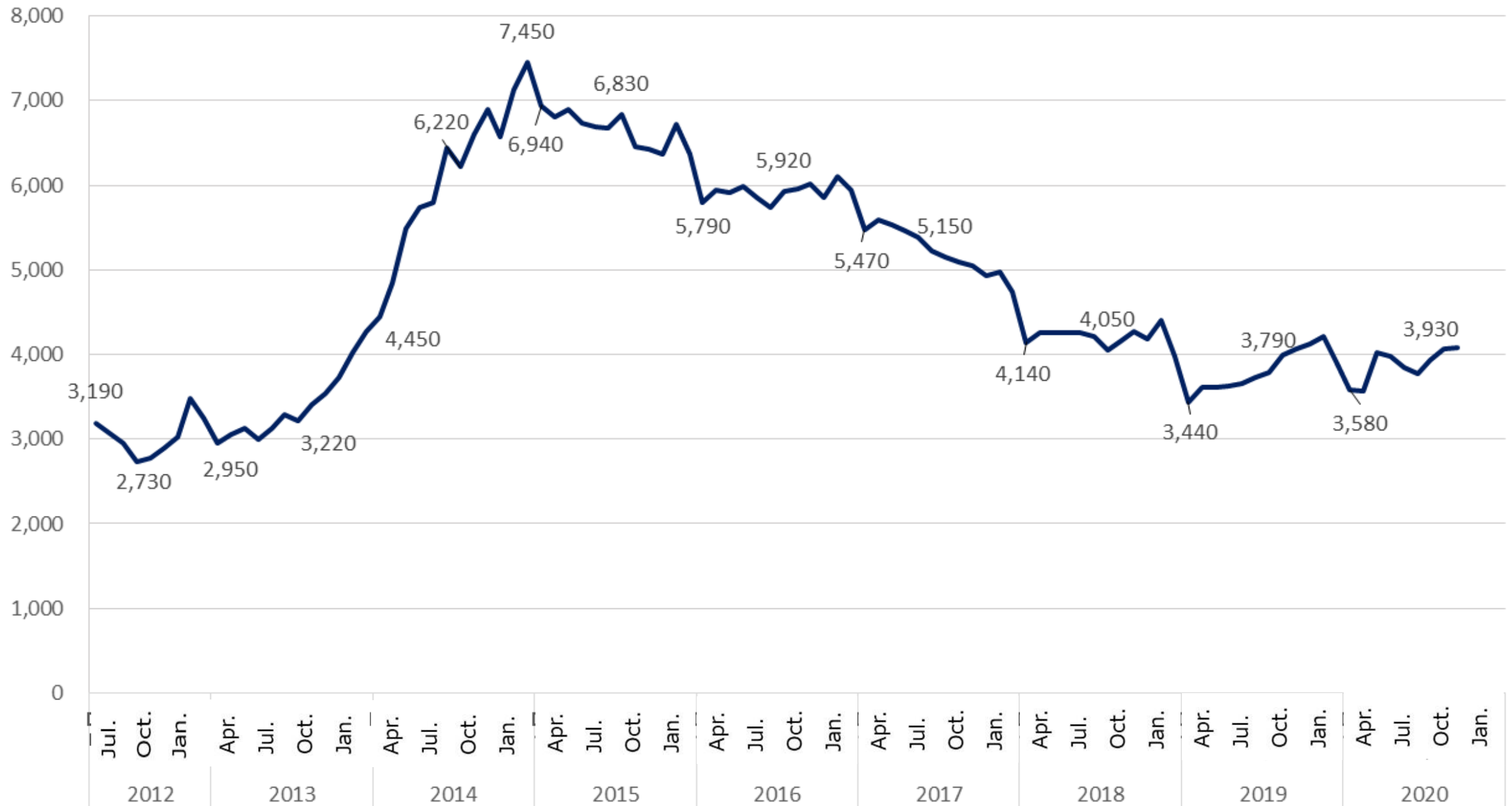


# Changes in external radiation dose

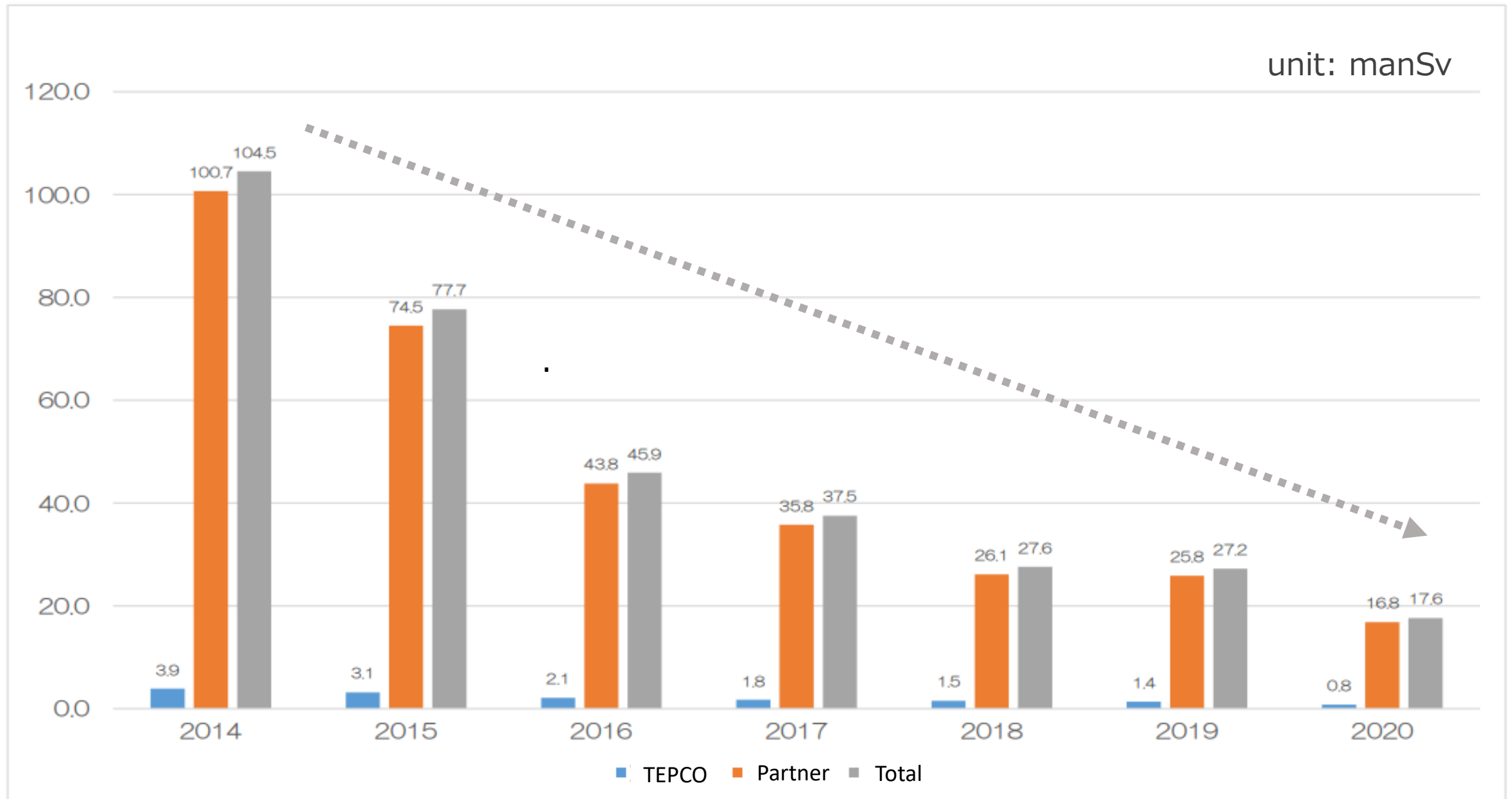
since December 2011 -*monthly average dose*-



# Average number of workers per day

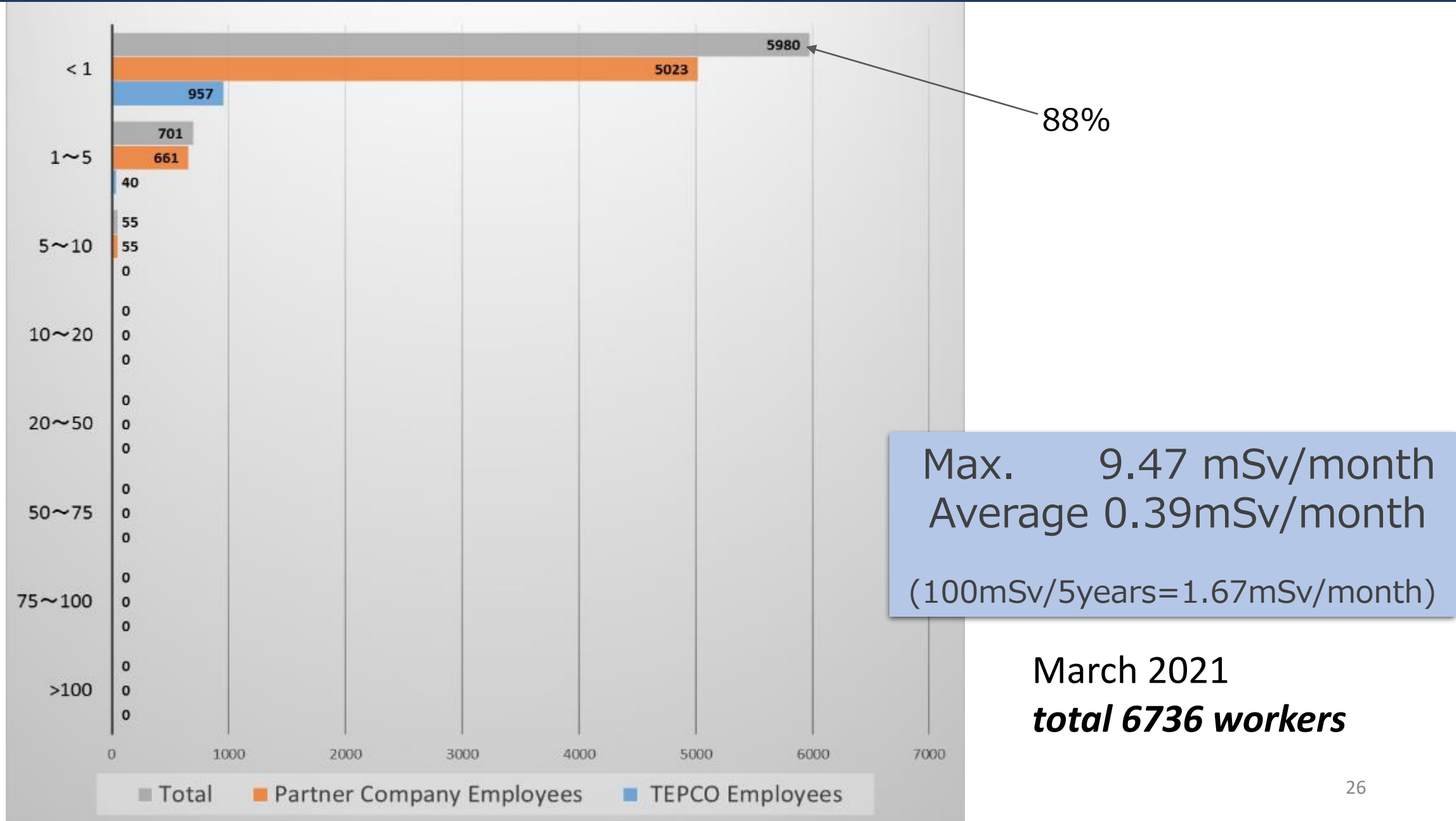


# Collective effective dose





# External radiation dose distribution for workers



# Internal exposure

No significant internal exposure (above 2mSv)  
has been observed since October 2011



*Thank you for your attention!*

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