

# Simulation of the Occupational Radiation Dose in Pressurized Water Reactors

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- The model: linking elements of the simulation chain
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- Summary

# Introduction and motivation

Occupational doses are determined by a number of parameters, including:

- activation  shielding only
- contamination  chemical operating mode; (F)SD
- geometry of shielding
- self-shielding of components
- deposits of radionuclides; hot-spots
- planning of tasks
- behaviour of workers

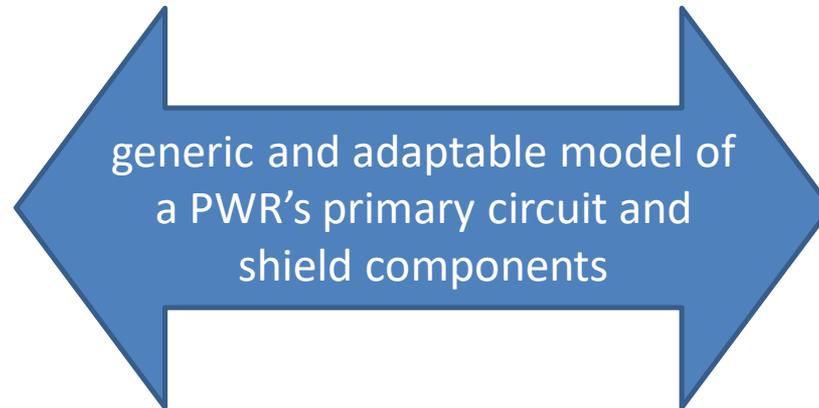
**The items blue coloured are addressed by our model**

# Introduction and motivation

Numerous parameters influencing radiation exposure – complex problem



Complexity reduction by simplification



# Nuclide vectors - Basic information

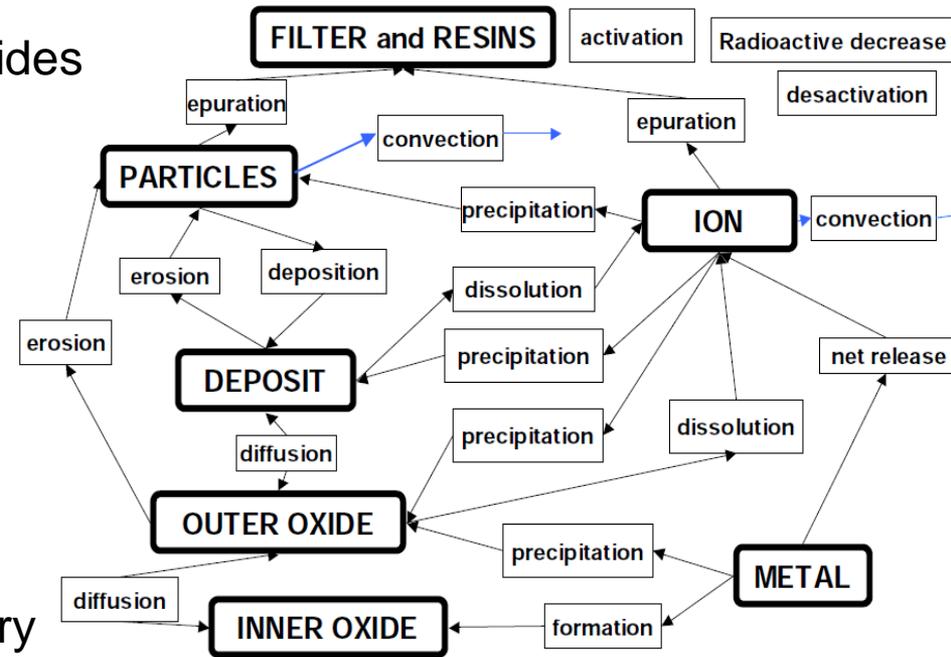
## Water chemistry and transport of radionuclides

- very complex
- physico-chemical and thermodynamic process
- large number of parameters
  - many degrees of freedom
  - few measured data

Existing models considering water chemistry and transport

-> tend to be facility-specific

Our approach: step back to a simpler generic model



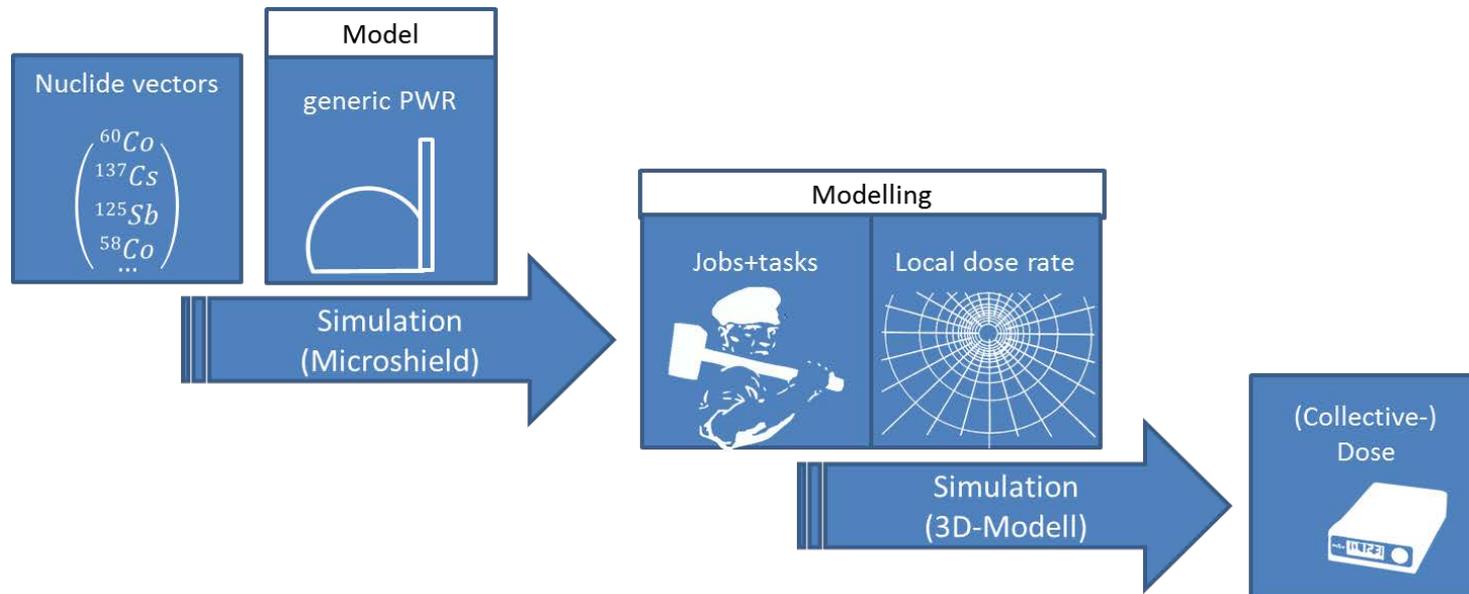
## Basic information

- Data on radionuclide concentrations in the primary coolant are available
- Engineering drawings and technical documentation for German PWRs
- Measurement data on local dose rates at specific locations at the primary circuit
  - steam generator water chambers
  - hot/cold legs
- Data on occupational doses / dose rates / personnel / working time from the ISOE database

# Modelling

Combination of multiple simulation steps:

- Determination of representative **nuclide vectors**
- **3D model** of PWR primary circuit
- Definition of **jobs** (locations, retention times within 3D model)
- Dose rate **calculations** (MicroShield)



## Modelling – nuclide vectors

The *qualitative* determination of the nuclide vectors based on:

- analysis of dissolved radionuclides within the primary coolant
- radiological impact of each nuclide
- physical / chemical / geometrical considerations, material behaviour, information based on literature

The *quantitative* determination of the nuclide vectors is based on:

- analysis of the activity concentration within the primary coolant
- reverse simulation from known local dose rates (from site visits)

adherent contamination (deposits) for specific components

NPP-generation-specific (mainly the Co-60 content is adjusted)

# Modelling – nuclide vectors



Operation:  $^{16}\text{N}$

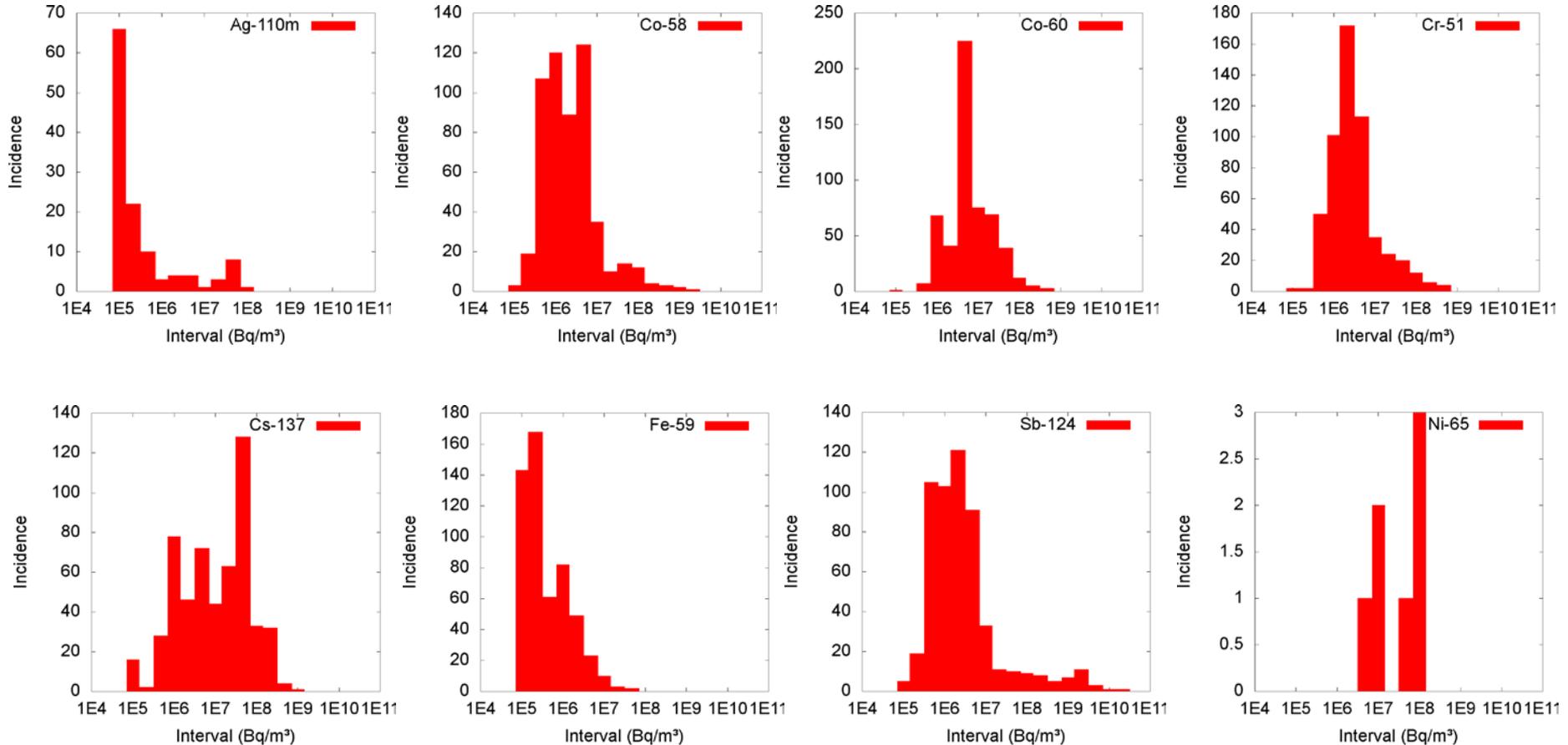
Overall maintenance and refuelling outages and decommissioning:  $^{51}\text{Cr}$   $^{54}\text{Mn}$   $^{59}\text{Fe}$   
 $^{58,60}\text{Co}$

$^{110\text{m}}\text{Ag}$  and  $^{124}\text{Sb}$  are only relevant for specific plants

=> thus not considered in *generic* model

# Modelling – nuclide vectors

## Generation 2 of Siemens/KWU PWR



# Modelling – 3D model

## Description of the geometric situation

- Arrangement of sources and shieldings, locations and distances
- Dimensions of sources and shieldings
- Determine distances and angles

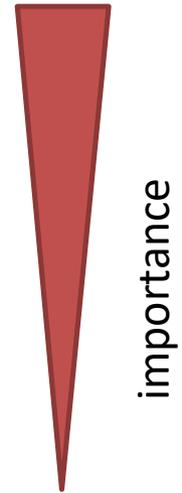
## Model helps to decide

- whether a source or shielding element is relevant or negligible for geometrical reasons
- which sources can be assumed to be significant at a specific location

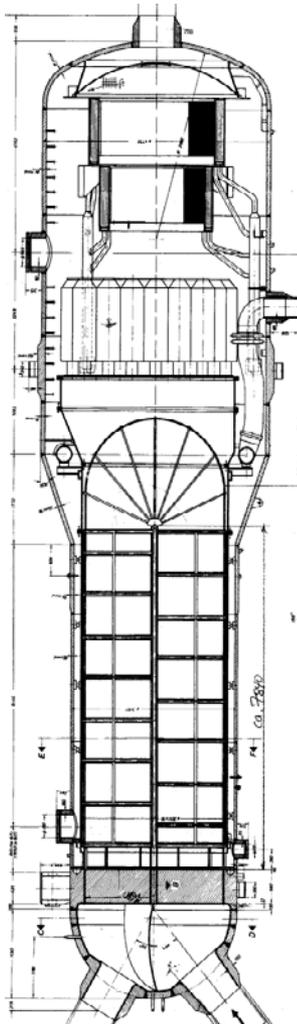
# Modelling – dose rate calculations using MicroShield

Different coordinate systems and limitations of different software components require some adaptations:

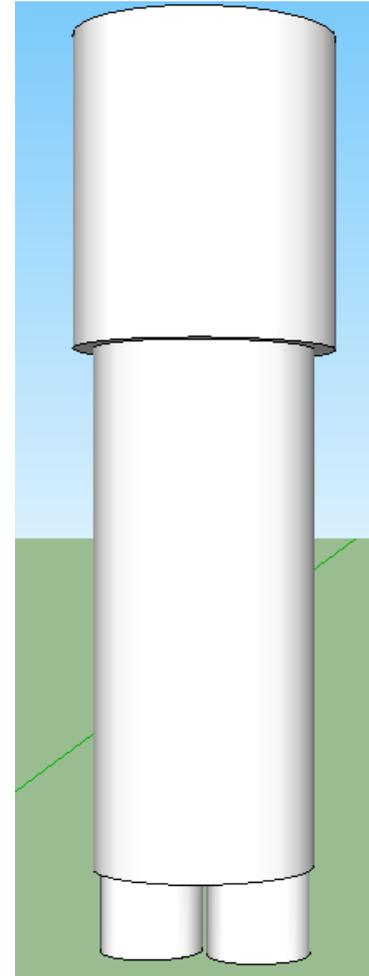
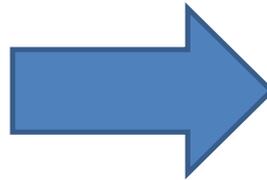
- Simplification of components
  - Keep the **radiological impact** realistic
  - Keep **outer dimensions** realistic (for realistic distances)
  - Neglect details of the *inner structure*
  - Modify the *outer shape* of structures to simple cylinders, neglect details
  
- Coordinate transformation
  - Global coordinates in Sketchup
  - Source-related coordinates in MicroShield



# Modelling – dose rate calculations using MicroShield



Steam generator

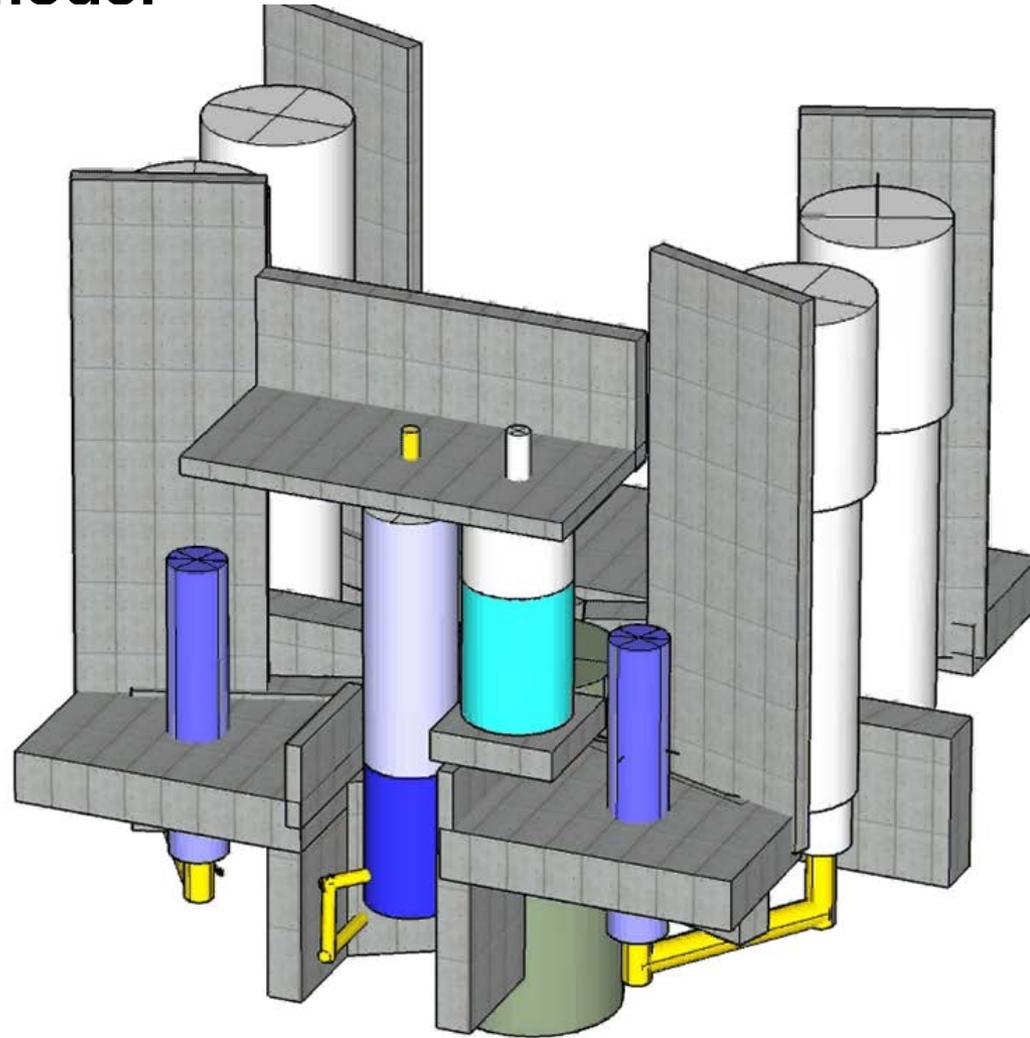


Shielding only

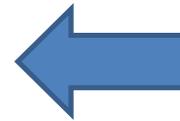
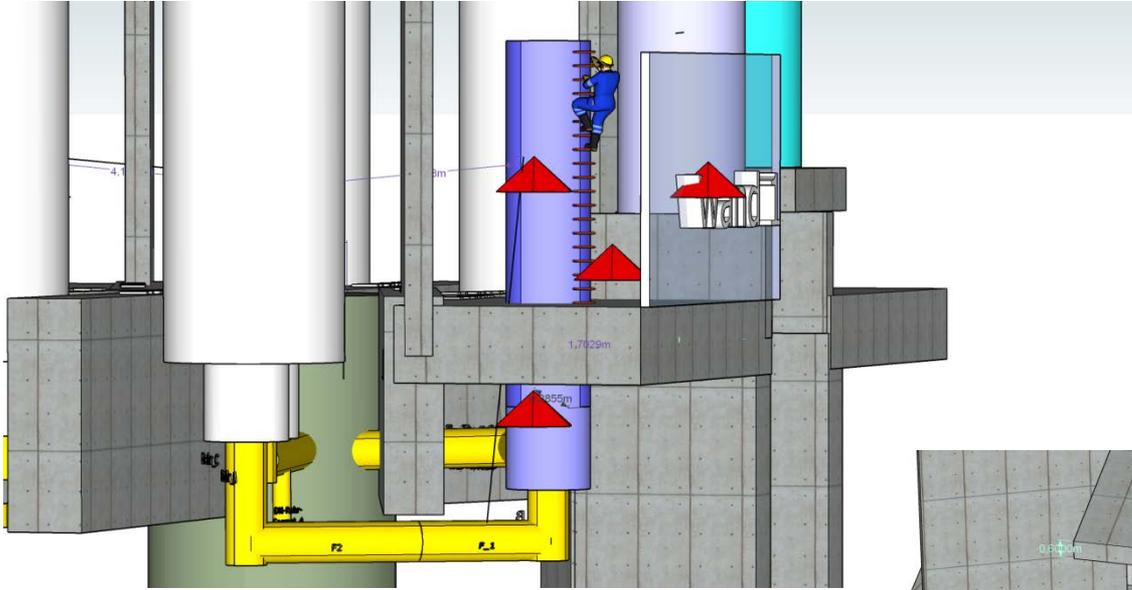
Source 1  
+ Shielding

Sources 2 / 3  
+ Shielding

## Modellina – 3D model

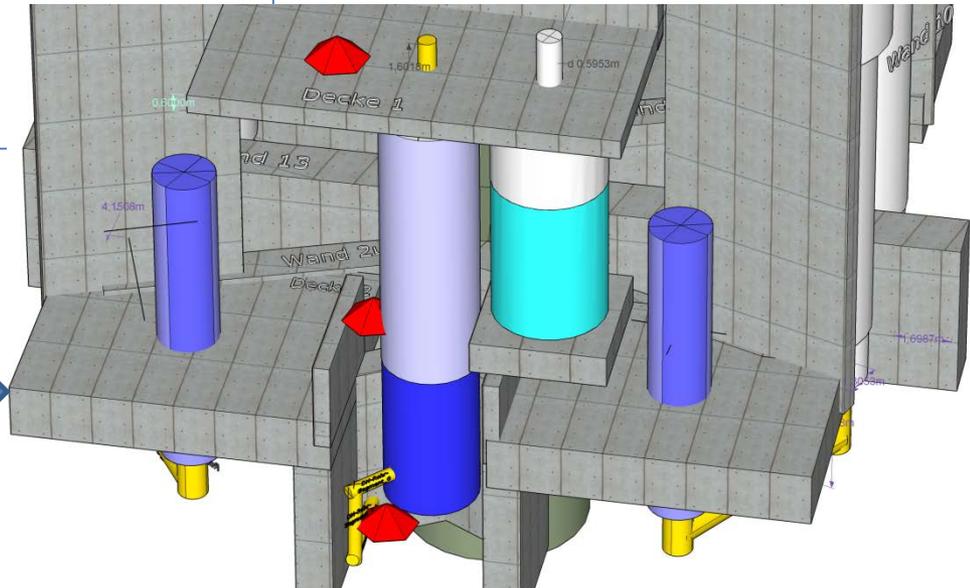
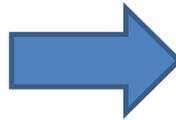


# Modelling – considering Jobs



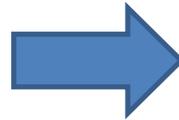
Jobs at coolant pumps

Pressurizer maintenance and repair

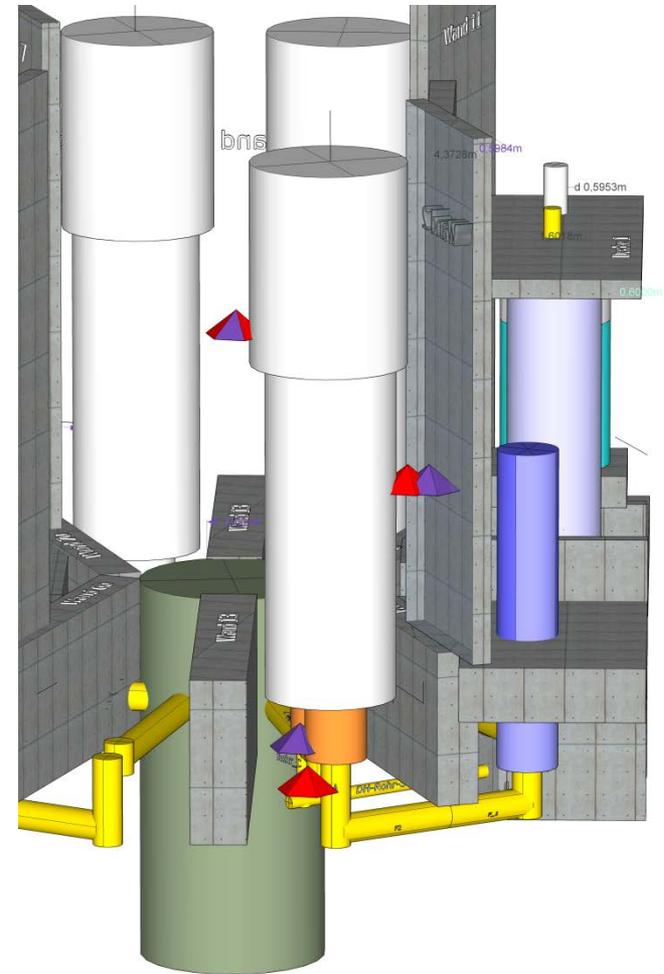


# Modelling – considering Jobs

## Dismantling of a steam generator (in 2 steps)



- Neighboring SG already removed
- Secondary water inside for 1<sup>st</sup> step (preparation)
- Additional shielding at water chambers (orange)
- Secondary water removed for 2<sup>nd</sup> step (unmounting, dismantling)



# Modelling – considering jobs

The following jobs are simulated

## Overall Maintenance related:

- job-related to the reactor coolant pumps
- pressurizer maintenance and repair
- steam generator eddy current testing

## Decommissioning related:

- Dismantling of steam generators
- Dismantling of reactor coolant pumps



## Modelling – considering jobs

- Mean working time for each job/craft
- Pathways, breaks, changing clothes considered as a shielded point



### Characterisation of representative spatial points

- about 3 points per job/craft
- identify not negligible sources around each point
- identify relevant shielding
- calculate local dose rate at each point (several simulations, one for each source)

### Calculation of the job doses

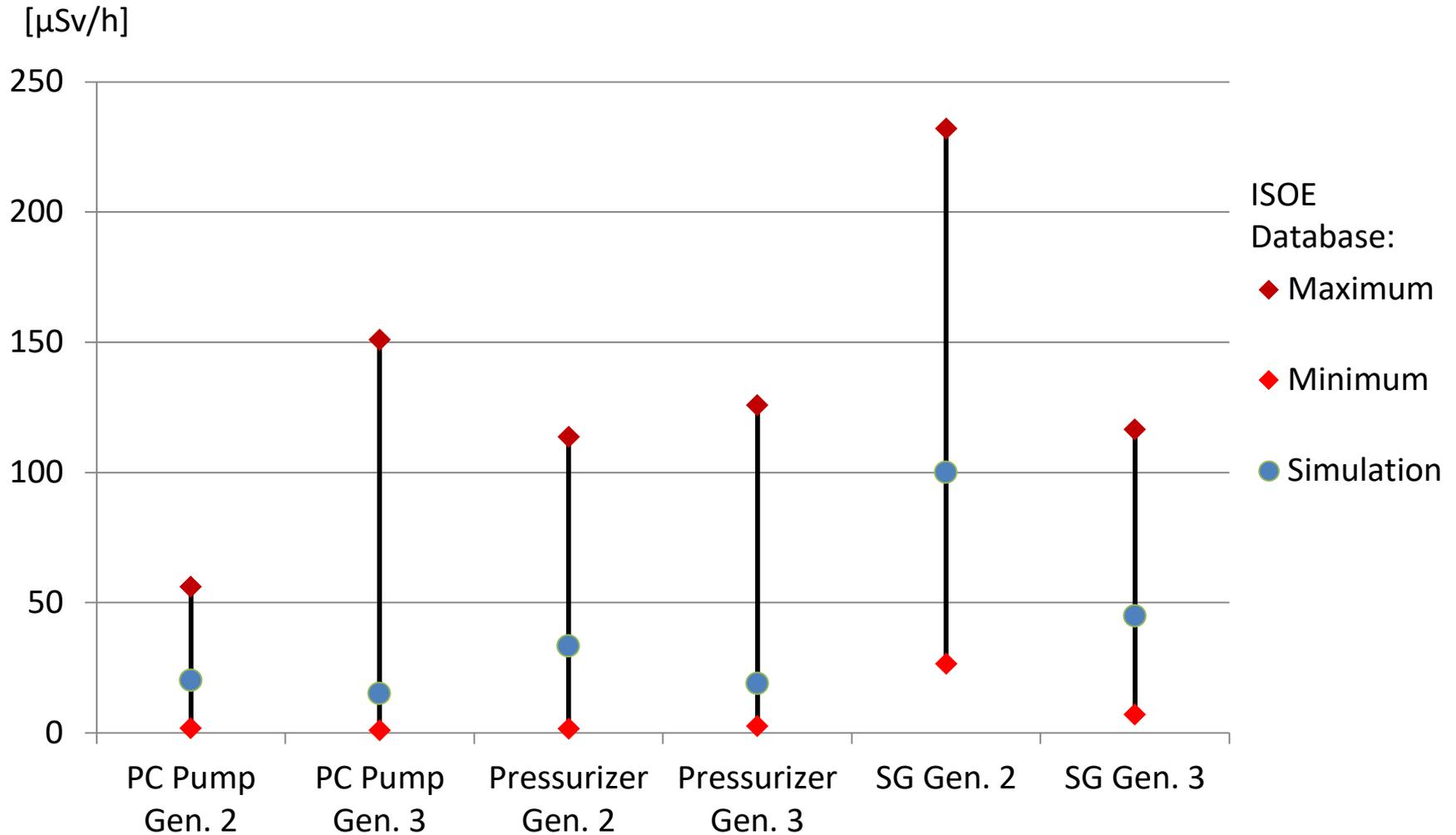
- Retention times at the points – mean values extracted from ISOE database

## Results (tasks at reactor coolant pumps)

Overall maintenance and repair jobs related to the **reactor coolant pumps**

Item	Simulation result	Range of plant mean values	Range of measured single values
Individual mean dose Gen 2	174 $\mu$ Sv	194-365 $\mu$ Sv	2-924 $\mu$ Sv
Collective dose per Gen 2 per pump	8.7 man mSv	7-18 man mSv	7-56 man mSv
Individual mean dose Gen 3	73 $\mu$ Sv	85-301 $\mu$ Sv	2.5-637
Collective dose per Gen 3 per pump	4.6 man mSv	1.8-16.8 man mSv	0.36-65 man mSv

# Results (overall maintenance related)

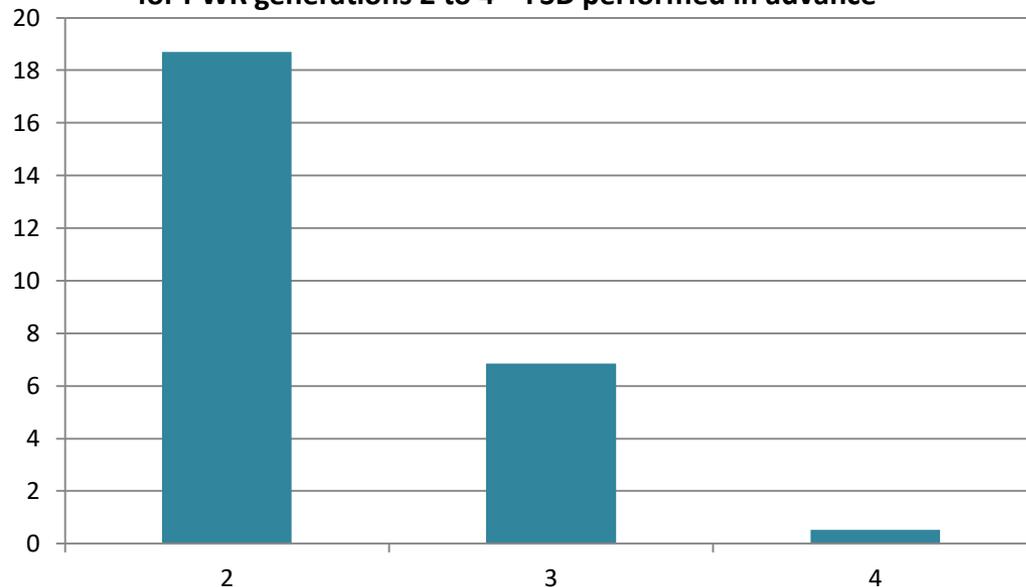


## Results (decommissioning related)

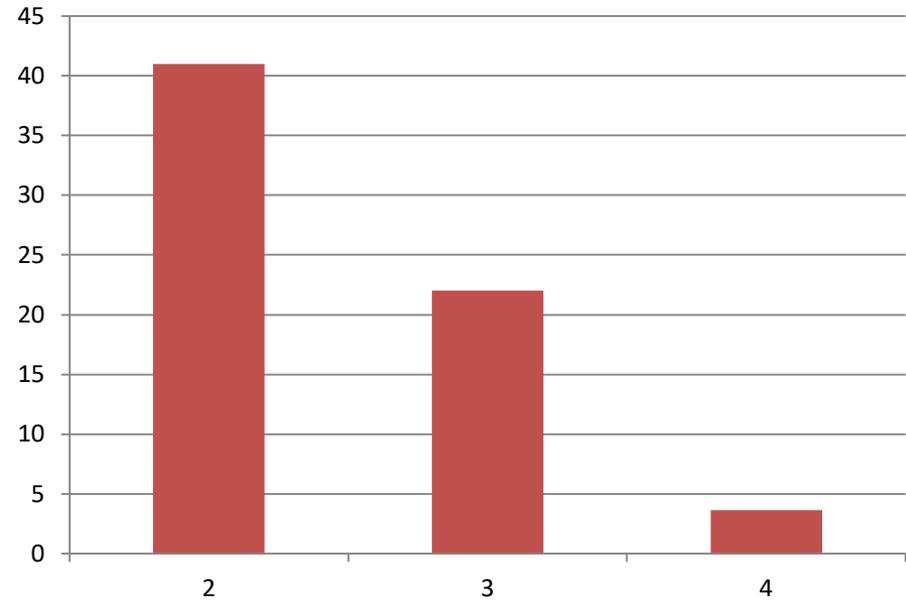
Expected collective dose for dismantling of steam generators and reactor coolant pumps **decreases** for german PWR generations

(KWU/Siemens PWR generation 2 to 4)

Dismantling of reactor coolant pumps – collective doses (mSv) for PWR generations 2 to 4 – FSD performed in advance



SG dismantling – collective doses (mSv) for PWR generations 2 to 4 – FSD performed in advance



No experimental data for comparison available (yet)

## Results (decommissioning related)

- Results of the simulation for decommissioning work are reasonable
- Collective dose of the personnel decreases for newer plant generations (as expected)
- Measured data from German PWR in decommissioning exist only for generation 1 plants, that are somewhat comparable to generation 2 plants
- Within the accuracy of the simulation, measured data (gen. 1) and the simulation (gen. 2) are in accord

# Summary

Our model is based on empirical data from German NPPs, but can easily be adapted to other 4-loop PWR reactor types

The generic model allows the prediction of expected individual and collective doses

Adaptation can easily be carried out by:

- changing nuclide vectors
- changing material composition and thickness of shielding
- changing the job situation (time-shares and retention times)
- creation of new jobs